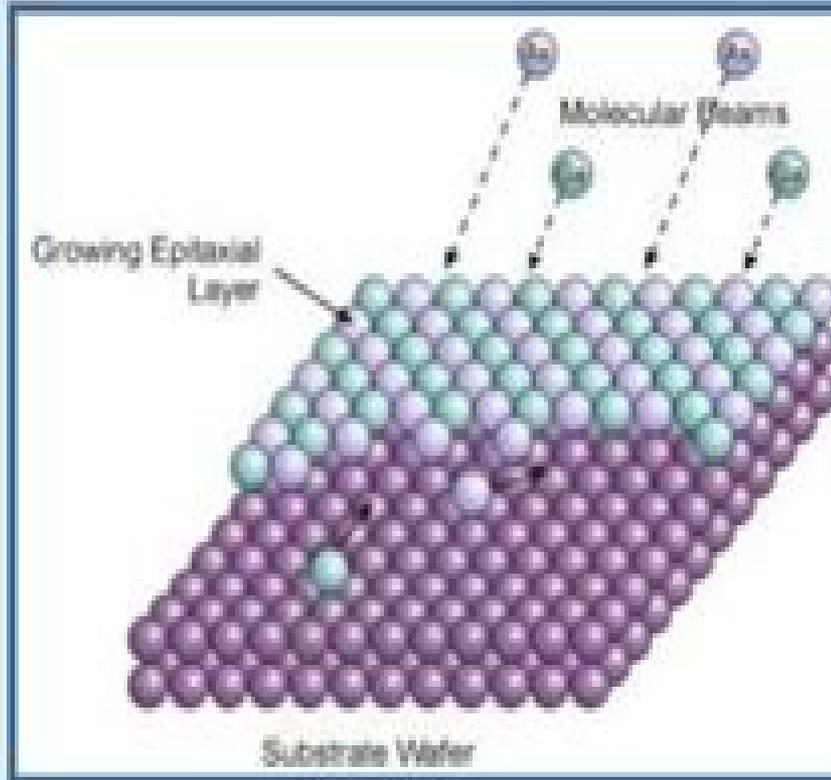


# Molecular Beam Epitaxy



What is Molecular Beam Epitaxy?

# Molecular Beam Epitaxy

**E. Kasper**



## **Molecular Beam Epitaxy:**

Molecular Beam Epitaxy Marian A. Herman, Helmut Sitter, 2013-03-08 This first ever monograph on molecular beam epitaxy MBE gives a comprehensive presentation of recent developments in MBE as applied to crystallization of thin films and device structures of different semiconductor materials MBE is a high vacuum technology characterized by relatively low growth temperature ability to cease or initiate growth abruptly smoothing of grown surfaces and interfaces on an atomic scale and the unique facility for in situ analysis of the structural parameters of the growing film The excellent exploitation parameters of such MBE produced devices as quantum well lasers high electron mobility transistors and superlattice avalanche photodiodes have caused this technology to be intensively developed The main text of the book is divided into three parts The first presents and discusses the more important problems concerning MBE equipment The second discusses the physico chemical aspects of the crystallization processes of different materials mainly semiconductors and device structures The third part describes the characterization methods which link the physical properties of the grown film or structures with the technological parameters of the crystallization procedure Latest achievements in the field are emphasized such as solid source MBE including silicon MBE gas source MBE especially metalorganic MBE phase locked epitaxy and atomic layer epitaxy photoassisted molecular layer epitaxy and migration enhanced epitaxy *Molecular Beam Epitaxy* Mohamed Henini, 2018-06-27 *Molecular Beam Epitaxy MBE From Research to Mass Production Second Edition* provides a comprehensive overview of the latest MBE research and applications in epitaxial growth along with a detailed discussion and how to on processing molecular or atomic beams that occur on the surface of a heated crystalline substrate in a vacuum The techniques addressed in the book can be deployed wherever precise thin film devices with enhanced and unique properties for computing optics or photonics are required It includes new semiconductor materials new device structures that are commercially available and many that are at the advanced research stage This second edition covers the advances made by MBE both in research and in the mass production of electronic and optoelectronic devices Enhancements include new chapters on MBE growth of 2D materials Si Ge materials AlN and GaN materials and hybrid ferromagnet and semiconductor structures Condenses the fundamental science of MBE into a modern reference speeding up literature review Discusses new materials novel applications and new device structures grounding current commercial applications with modern understanding in industry and research Includes coverage of MBE as mass production epitaxial technology and how it enhances processing efficiency and throughput for the semiconductor industry and nanostructured semiconductor materials research community Molecular Beam Epitaxy John Orton, Tom Foxon, 2015-06-25 The book is a history of Molecular Beam Epitaxy MBE as applied to the growth of semiconductor thin films note that it does not cover the subject of metal thin films It begins by examining the origins of MBE first of all looking at the nature of molecular beams and considering their application to fundamental physics to the development of nuclear magnetic resonance and to the invention of the microwave MASER It

shows how molecular beams of silane  $\text{SiH}_4$  were used to study the nucleation of silicon films on a silicon substrate and how such studies were extended to compound semiconductors such as GaAs. From such surface studies in ultra high vacuum the technique developed into a method of growing high quality single crystal films of a wide range of semiconductors. Comparing this with earlier evaporation methods of deposition and with other epitaxial deposition methods such as liquid phase and vapour phase epitaxy LPE and VPE. The text describes the development of MBE machines from the early home made variety to that of commercial equipment and show how MBE was gradually refined to produce high quality films with atomic dimensions. This was much aided by the use of various in situ surface analysis techniques such as reflection high energy electron diffraction RHEED and mass spectrometry a feature unique to MBE. It looks at various modified versions of the basic MBE process then proceed to describe their application to the growth of so called low dimensional structures LDS based on ultra thin heterostructure films with thickness of order a few molecular monolayers. Further chapters cover the growth of a wide range of different compounds and describe their application to fundamental physics and to the fabrication of electronic and opto electronic devices. The authors study the historical development of all these aspects and emphasise both the often unexpected manner of their discovery and development and the unique features which MBE brings to the growth of extremely complex structures with monolayer accuracy.

Molecular Beam Epitaxy Robin F.C. Farrow, 1995-12-31 In this volume the editor and contributors describe the use of molecular beam epitaxy MBE for a range of key materials systems that are of interest for both technological and fundamental reasons. Prior books on MBE have provided an introduction to the basic concepts and techniques of MBE and emphasize growth and characterization of GaAs based structures. The aim in this book is somewhat different it is to demonstrate the versatility of the technique by showing how it can be utilized to prepare and explore a range of distinct and diverse materials. For each of these materials systems MBE has played a key role both in their development and application to devices.

*Molecular Beam Epitaxy* Brian R. Pamplin, 2017-08-31 Molecular Beam Epitaxy introduces the reader to the use of molecular beam epitaxy MBE in the generation of III V and IV VI compounds and alloys and describes the semiconductor and integrated optics reasons for using the technique. Topics covered include semiconductor superlattices by MBE design considerations for MBE systems periodic doping structure in gallium arsenide GaAs nonstoichiometry and carrier concentration control in MBE of compound semiconductors and MBE techniques for IV VI optoelectronic devices. The use of MBE to fabricate integrated optical devices and to study semiconductor surface and crystal physics is also considered. This book is comprised of eight chapters and opens with an overview of MBE as a crystal growth technique. The discussion then turns to the deposition of semiconductor superlattices of GaAs by MBE important factors that must be considered in the design of a MBE system such as flux uniformity crucible volume heat shielding source baffling and shutters and control of stoichiometry deviation in MBE growth of compound semiconductors along with the effects of such deviation on the electronic properties of the grown films. The following chapters focus on the use of MBE techniques for

growth of IV VI optoelectronic devices for fabrication of integrated optical devices and for the study of semiconductor surface and crystal physics The final chapter examines a superlattice consisting of a periodic sequence of ultrathin p and n doped semiconductor layers possibly with intrinsic layers in between This monograph will be of interest to chemists physicists and crystallographers

Materials Fundamentals of Molecular Beam Epitaxy Jeffrey Y. Tsao, 2012-12-02 The technology of crystal growth has advanced enormously during the past two decades Among these advances the development and refinement of molecular beam epitaxy MBE has been among the most important Crystals grown by MBE are more precisely controlled than those grown by any other method and today they form the basis for the most advanced device structures in solid state physics electronics and optoelectronics As an example Figure 0 1 shows a vertical cavity surface emitting laser structure grown by MBE Provides comprehensive treatment of the basic materials and surface science principles that apply to molecular beam epitaxy Thorough enough to benefit molecular beam epitaxy researchers Broad enough to benefit materials surface and device researchers Referenes articles at the forefront of modern research as well as those of historical interest

**Molecular Beam Epitaxy** John Wilfred Orton, Tom Foxon, 2015 This volume describes the development of molecular beam epitaxy from its origins in the 1960s through to the present day It begins with a short historical account of other methods of crystal growth both bulk and epitaxial to set the subject in context emphasising the wide range of semiconductor materials employed This is followed by an introduction to molecular beams and their use in the Stern Gerlach experiment and the development of the microwave MASER Source inconnue

**Silicon Molecular Beam Epitaxy** Erwin Kasper, E.H.C. Parker, 2012-12-02 This two volume work covers recent developments in the single crystal growth by molecular beam epitaxy of materials compatible with silicon their physical characterization and device application Papers are included on surface physics and related vacuum synthesis techniques such as solid phase epitaxy and ion beam epitaxy A selection of contents Volume I SiGe Superlattices SiGe strained layer superlattices G Abstreiter Optical properties of strained GeSi superlattices grown on 001 Ge T P Pearsall et al Growth and characterization of SiGe atomic layer superlattices J M Baribeau et al Optical properties of perfect and imperfect SiGe superlattices K B Wong et al Confined phonons in stained short period 001 Si Ge superlattices W Bacsá et al Calculation of energies and Raman intensities of confined phonons in SiGe strained layer superlattices J White et al Rippled surface topography observed on silicon molecular beam epitaxial and vapour phase epitaxial layers A J Pidduck et al The 698 meV optical band in MBE silicon N de Mello et al Silicon Growth Doping Dopant incorporation kinetics and abrupt profiles during silicon molecular beam epitaxy J E Sundgren et al Influence of substrate orientation on surface segregation process in silicon MBE K Nakagawa et al Growth and transport properties of SimSb1 H Jorke H Kibbel Author Index Volume II In situ electron microscope studies of lattice mismatch relaxation in GexSi1 x Si heterostructures R Hull et al Heterogeneous nucleation sources in molecular beam epitaxy grown GexSi1 x Si strained layer superlattices D D Perovic et al Silicon Growth Hydrogen terminated silicon substrates for low temperature molecular

beam epitaxy P J Grunthaner et al Interaction of structure with kinetics in Si 001 homoepitaxy S Clarke et al Surface step structure of a lens shaped Si 001 vicinal substrate K Sakamoto et al Photoluminescence characterization of molecular beam epitaxial silicon E C Lightowers et al Doping Boron doping using compound source T Tatsumi P type delta doping in silicon MBE N L Matthey et al Modulation doped superlattices with delta layers in silicon H P Zeindell et al Steep doping profiles obtained by low energy implantation of arsenic in silicon MBE layers N Djebbar et al Alternative Growth Methods Limited reaction processing growth of Si Si1 xGex for heterojunction bipolar transistor applications J L Hoyt et al High gain SiGe heterojunction bipolar transistors grown by rapid thermal chemical vapor deposition M L Green et al Epitaxial growth of single crystalline Si1 xGex on Si 100 by ion beam sputter deposition F Meyer et al Phosphorus gas doping in gas source silicon MBE H Hirayama T Tatsumi Devices Narrow band gap base heterojunction bipolar transistors using SiGe alloys S S Iyer et al Silicon based millimeter wave integrated circuits J F Luy Performance and processing line integration of a silicon molecular beam epitaxy system A A van Gorkum et al Silicides Reflection high energy electron diffraction study of Cosi2 Si multilayer structures Q Ye at al Epitaxy of metal silicides H von Kanel et al Epitaxial growth of ErSi2 on 111 si D Loretto et al Other Material Systems Oxygen doped and nitrogen doped silicon films prepared by molecular beam epitaxy M Tabe et al Properties of diamond structure SnGe films grown by molecular beam epitaxy A Harwit et al Si MBE Prospects and Challenges Prospects and challenges for molecular beam epitaxy in silicon very large scale integration W Eccleston Prospects and challenges for SiGe strained layer epitaxy T P Pearsall Author Index Molecular Beam Epitaxy R. F. C. Farrow,1995 In this volume the editor and contributors describe the use of molecular beam epitaxy MBE for a range of key materials systems that are of interest for both technological and fundamental reasons Prior books on MBE have provided an introduction to the basic concepts and techniques of MBE and emphasize growth and characterization of GaAs based structures The aim in this book is somewhat different it is to demonstrate the versatility of the technique by showing how it can be utilized to prepare and explore a range of distinct and diverse materials For each of these materials systems MBE has played a key role both in their development and application to devices **Silicon-Molecular Beam Epitaxy** E. Kasper,2018-05-04 This subject is divided into two volumes Volume I is on homoepitaxy with the necessary systems techniques and models for growth and dopant incorporation Three chapters on homoepitaxy are followed by two chapters describing the different ways in which MBE may be applied to create insulator Si stackings which may be used for three dimensional circuits The two remaining chapters in Volume I are devoted to device applications The first three chapters of Volume II treat all aspects of heteroepitaxy with the exception of the epitaxial insulator Si structures already treated in volume I Silicon Molecular Beam Epitaxy E. Kasper,2018-05-04 This subject is divided into two volumes Volume I is on homoepitaxy with the necessary systems techniques and models for growth and dopant incorporation Three chapters on homoepitaxy are followed by two chapters describing the different ways in which MBE may be applied to create insulator Si stackings which may be used for

three dimensional circuits The two remaining chapters in Volume I are devoted to device applications The first three chapters of Volume II treat all aspects of heteroepitaxy with the exception of the epitaxial insulator Si structures already treated in volume I

Molecular Beam Epitaxy Hajime Asahi, Yoshiji Horikoshi, 2019 *Molecular Beam Epitaxy and Heterostructures*

L.L. Chang, K. Ploog, 2012-12-06 The NATO Advanced Study Institute on Molecular Beam Epitaxy MBE and Heterostructures was held at the Ettore Majorana Center for Scientific Culture Erice Italy on March 7 19 1983 the second course of the International School of Solid State Device Research This volume contains the lectures presented at the Institute Throughout the history of semiconductor development the coupling between processing techniques and device structures for both scientific investigations and technological applications has time and again been demonstrated Newly conceived ideas usually demand the ultimate in existing techniques which often leads to process innovations The emergence of a process on the other hand invariably creates opportunities for device improvement and invention This intimate relationship between the two has most recently been witnessed in MBE and heterostructures the subject of this Institute This volume is divided into several sections Chapter 1 serves as an introduction by providing a perspective of the subject This is followed by two sections each containing four chapters Chapters 2 5 addressing the principles of the MBE process and Chapters 6 9 describing its use in the growth of a variety of semiconductors and heterostructures The next two sections Chapters 10 11 and Chapters 12 15 treat the theory and the electronic properties of the heterostructures respectively The focus is on energy quantization of the two dimensional electron system Chapters 16 17 are devoted to device structures including both field effect transistors and lasers and detectors

Growth Processes and Surface Phase Equilibria in Molecular Beam Epitaxy Nikolai N. Ledentsov, 1999-07-02 The book considers the main growth related phenomena occurring during epitaxial growth such as thermal etching doping segregation of the main elements and impurities coexistence of several phases at the crystal surface and segregation enhanced diffusion It is complete with tables graphs and figures which allow fast determination of suitable growth parameters for practical applications

**Proceedings of the First International Symposium on Silicon Molecular Beam Epitaxy** John Condon Bean, 1985 *Proceedings of the Second International Symposium on Silicon Molecular Beam Epitaxy* John Condon Bean, Leo J. Schowalter, 1988 Silicon-molecular Beam Epitaxy, 1988 Molecular Beam Epitaxy of III-V Compounds K. Ploog, K. Graf, 1984-03-01 **Molecular Beam Epitaxy of III-V Compounds** K. Ploog, K. Graf, 2012-12-06 Epitaxial growth and electronic properties of semiconductor thin films are becoming increasingly important for fundamental and applied research and for device applications This book contains a comprehensive collection of over 1500 references covering the first 25 years of molecular beam epitaxy of III V compound semiconductors Molecular beam epitaxy is a versatile thin film growth technique which emerged from the Three temperature method developed in the 1950s and from surface kinetic studies performed in the 1960s III V semiconductors such as GaAs AlAs GaIn As InP etc play an important role in the application to optoelectronic and high speed devices Over the past three years the technology of

molecular beam epitaxy has spread rapidly to most major research and development laboratories through out the world and an increasing number of highly refined III V semiconductor structures with exactly tailored electronic properties have been produced and explored for fundamental studies as well as for device application The comprehensive bibliography on this dramatically expanding topic helps chemists engineers materials scientists and physicists working in semiconductor research and development areas to sort out the important literature of their particular interest A direct reproduction of the output of a computer printer has been used to enable rapid publication and to keep printing costs low The work was sponsored by the Bundesministerium für Forschung und Technologie of the Federal Republic of Germany Stuttgart January 1984 K Ploog K Graf Subject Categories and References Introduction Year 1977 *Gas Source Molecular Beam Epitaxy* Morton B. Panish, Henryk Temkin, 2013-03-07 The first book to present a unified treatment of hybrid source MBE and metalorganic MBE Since metalorganic MBE permits selective area growth the latest information on its application to the INP GaInAs P system is presented This system has been highlighted because it is one of rising importance vital to optical communications systems and has great potential for future ultra highspeed electronics The use of such analytical methods as high resolution x ray diffraction secondary ion mass spectroscopy several photoluminescence methods and the use of active devices for materials evaluation is shown in detail

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