

Zentrierbohrungen
60° mit Gewinde
für Wellenenden elektrischer Maschinen

DIN
332
Teil 2

Center holes 60° with thread for shaft ends for rotating electrical machines

Ersatz für Ausgabe 10/70

Zusammenhang mit der von der International Organization for Standardization (ISO) herausgegebenen Empfehlung ISO/R 775 = 1980, siehe Erläuterungen.

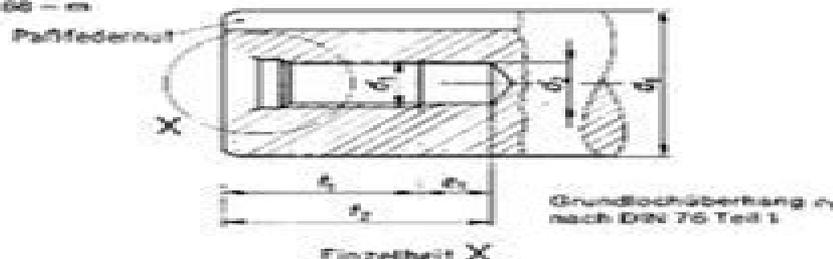
Maße in mm

1 Anwendungsbereich

Zentrierbohrungen nach dieser Norm sind für das Aufzwingen von Reibenscheiben oder Kupplungen mit Aufdrückvorrichtungen, jedoch nicht für den Transport mit Ringschraube nach DIN 580 bestimmt. Für das Anbringen von Zentrierbohrungen mit Gewinde bei dem jeweiligen Durchmesser des Wellenendes sind die Angaben in DIN 748 Teil 3 zu beachten. Die Formen der Zentrierbohrungen sind für die Funktion gleichwertig, deshalb bleibt die Wahl der Form dem Hersteller überlassen.

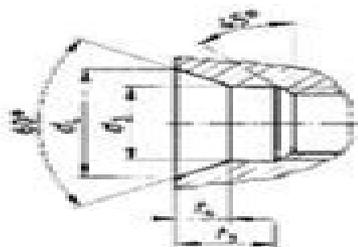
2 Maße, Bezeichnungen

Allgemeintoleranzen DIN 7186 - m



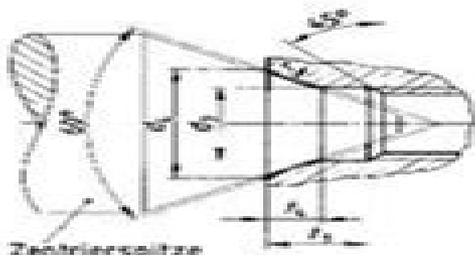
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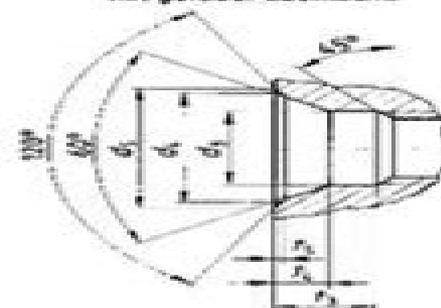
Form DR

mit gewölbter Lauffläche



Form DS

mit Schutzsenkung
mit gerader Lauffläche



Bezeichnung einer Zentrierbohrung Form DR mit Gewinde $d_1 = M6$:

Zentrierbohrung DIN 332 - DR M6

Fortsetzung Seite 2 und 3

Deutsche Elektrotechnische Kommission im DIN und VDE (DKE)
Normenausschuß Werkzeuge und Spannzeuge (FWS) im DIN Deutsches Institut für Normung e. V.
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Din 332 1 Standard

H Kauffman



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