

I Improper Fit



① Phenomenon: Fluting, Cracking, Left/Right or Inner Ring Free Surface
② Cause: Loose Interference Fit with Shaft



① Phenomenon: Fluting on Inner Ring Free Surface
② Cause: Excessive Interference Fit with Shaft

II Improper Lubrication



① Phenomenon: Flaking on Grooves, Spalls, Surface of Grooves
② Cause: Inadequate Lubrication Method, or Inappropriate Lubricant



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Excessive Lubrication Method, or Inappropriate Lubricant



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Inadequate Lubrication Method, or Inappropriate Lubricant

III Improper Adjustment



① Phenomenon: Flaking on Grooves
② Cause: Improper Axial Fit



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Excessive Axial Fit, or Tight Fit



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Excessive Axial Fit, or Tight Fit

IV Misassembly



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Incorrect Handling during Assembly



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Incorrect Handling during Assembly



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Incorrect Handling during Assembly

V Misalignment (Distortion of Bearings)



① Phenomenon: Excessive Flaking on Grooves and Groove Ribs
② Cause: Misalignment



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Excessive Axial Fit, or Tight Fit

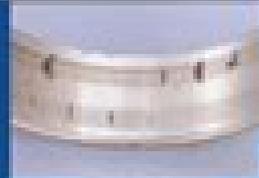


① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Excessive Axial Fit, or Tight Fit

VI Corrosion



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Bearings Left Unused for Long Period under Moist Conditions



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Bearings Left Unused for Long Period under Moist Conditions



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Bearings Left Unused for Long Period under Moist Conditions

VII Impact Load



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Excessive Vibration or Impact during Operation



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Excessive Vibration or Impact during Operation



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Excessive Vibration or Impact during Operation

VIII Electric Fitting



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Excessive Vibration or Impact during Operation



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Excessive Vibration or Impact during Operation



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Excessive Vibration or Impact during Operation

IX Dirty Lubricant



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Contamination by Foreign Matter or Flakes from Other Bearing



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Contamination by Foreign Matter or Flakes from Other Bearing



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Contamination by Foreign Matter or Flakes from Other Bearing

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① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Current Passed Through Inside of Bearing



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs
② Cause: Current Passed Through Inside of Bearing

Rolling Bearing Failures E Longo

RJ Alexander



Rolling Bearing Failures E Longo:

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