

# HOW TO APPLY GENERAL TOLERANCE

STANDARD TOLERANCE GRADES ISO 286-1																					
ST. NO.	BASIC SIZE (mm)		IT1	IT2	IT3	IT4	IT5	IT6	IT7	IT8	IT9	IT10	IT11	IT12	IT13	IT14	IT15	IT16	IT17	IT18	TOLERANCE
	ABOVE	UP TO	MICROMETERS (µm)										MILLIMETERS (mm)								
			0.01	0.02	0.05	0.1	0.2	0.5	1	2	5	10	0.01	0.02	0.05	0.1	0.2	0.5	1	2	
1	-	3	0.01	0.02	0.05	0.1	0.2	0.5	1	2	5	10	0.01	0.02	0.05	0.1	0.2	0.5	1	2	ORANGE LIGHT
2	3	6	0.02	0.05	0.1	0.2	0.5	1	2	5	10	20	0.02	0.05	0.1	0.2	0.5	1	2	5	AGY LIGHT
3	6	10	0.03	0.06	0.12	0.25	0.5	1	2	5	10	20	0.03	0.06	0.12	0.25	0.5	1	2	5	PURPLE LIGHT
4	10	18	0.04	0.08	0.15	0.3	0.6	1.2	2.5	5	10	20	0.04	0.08	0.15	0.3	0.6	1.2	2.5	5	GRY GREEN
5	18	30	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	RED LIGHT
6	30	50	0.06	0.12	0.25	0.5	1	2	4	8	16	32	0.06	0.12	0.25	0.5	1	2	4	8	RED LIGHT
7	50	80	0.08	0.15	0.3	0.6	1.2	2.5	5	10	20	40	0.08	0.15	0.3	0.6	1.2	2.5	5	10	DARK RED
8	80	120	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	PAN DARKER
9	120	180	0.15	0.3	0.6	1.2	2.5	5	10	20	40	80	0.15	0.3	0.6	1.2	2.5	5	10	20	ORANGE LIGHT
10	180	250	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100	0.2	0.4	0.8	1.6	3.2	6.3	12.5	50	AGY LIGHT
11	250	315	0.3	0.6	1.2	2.5	5	10	20	40	80	160	0.3	0.6	1.2	2.5	5	10	20	80	PURPLE LIGHT
12	315	400	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100	200	0.4	0.8	1.6	3.2	6.3	12.5	100	GRY GREEN	
13	400	500	0.5	1	2	4	8	16	32	63	125	250	0.5	1	2	4	8	16	32	125	RED LIGHT
14	500	630	0.6	1.2	2.5	5	10	20	40	80	160	320	0.6	1.2	2.5	5	10	20	40	160	RED LIGHT
15	630	800	0.8	1.6	3.2	6.3	12.5	25	50	100	200	400	0.8	1.6	3.2	6.3	12.5	25	50	200	DARK RED
16	800	1000	1	2	4	8	16	32	63	125	250	500	1	2	4	8	16	32	63	500	PAN DARKER
17	1000	1250	1.5	3	6	12	25	50	100	200	400	800	1.5	3	6	12	25	50	100	800	ORANGE LIGHT
18	1250	1600	2	4	8	16	32	63	125	250	500	1000	2	4	8	16	32	63	125	1000	AGY LIGHT
19	1600	2000	3	6	12	25	50	100	200	400	800	1600	3	6	12	25	50	100	200	1600	PURPLE LIGHT
20	2000	2500	4	8	16	32	63	125	250	500	1000	2000	4	8	16	32	63	125	250	2000	GRY GREEN
21	2500	3150	6	12	25	50	100	200	400	800	1600	3150	6	12	25	50	100	200	400	3150	RED LIGHT

TO CHOOSE IT GRADE FOR MANUFACTURING AND MAJOR STEPS TO BE FOLLOWED IN ISO 286-1 STANDARD CHART EXPLAINED WITH EXAMPLES

# Standard Engineering Tolerance Chart

**L Darling-Hammond**



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creative thinking process to combining DFM with geometric dimensioning and tolerancing Also includes product design information that designers should know when committing pen to paper or mouse to mat Textbook of Mechanical Engineering. 1934 Great Britain. War Office,1934 **Manufacturing Engineering and Management** ,1960

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