

### Tightening torques of cylinder head

| Designation            |               |     | Engine 601 | Engine 602 except 602.98 |
|------------------------|---------------|-----|------------|--------------------------|
| Cylinder head bolt M10 | 1st stage     | Nm  | 15         | 15                       |
|                        | 2nd stage     | Nm  | 35         | 35                       |
|                        | 3rd stage     | ∟ ° | 90         | 90                       |
|                        | Settling time | min | 10         | 10                       |
|                        | 4th stage     | ∟ ° | 90         | 90                       |

| Designation            |               |     | Engine 603     |
|------------------------|---------------|-----|----------------|
| Cylinder head bolt M10 | 1st stage     | Nm  | 15             |
|                        | 2nd stage     | Nm  | 35             |
|                        | 3rd stage     | ∟ ° | 90             |
|                        | Settling time | min | 10             |
|                        | 4th stage     | ∟ ° | 90             |
|                        | Fig. see      |     | ra01006010415x |

### Crankcase, timing case cover, end cover

| Number             | Designation                                |    | Engine 601, 602 except 602.98, 603 |
|--------------------|--|----|------------------------------------|
| BA01.40-P-1002-01A | Bolt of cylinder head to timing case cover | Nm | 25                                 |

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**J Spring**



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