

**Chemical composition for API 5L Sour Service Pipe with wall thickness ≤ 25.0 mm (0.984 in)**

Steel Grade (Steel Name)	Mass fraction, based upon heat and product analyses									Carbon equivalent % maximum	
	% maximum										
	C <sup>a</sup>	Si	Mn <sup>b</sup>	P	S	V	Nb	Ti	other <sup>c,d</sup>	CE <sub>min</sub>	CE <sub>max</sub>
<b>Seamless and welded pipes</b>											
L245NS or BNS	0.14	0.40	1.35	0.020	0.003 <sup>e</sup>	-	-	0.04	g	0.36	0.19 <sup>h</sup>
L290NS or X42NS	0.14	0.40	1.35	0.020	0.003 <sup>e</sup>	0.05	0.05	0.04	-	0.36	0.19 <sup>h</sup>
L320NS or X46NS	0.14	0.40	1.40	0.020	0.003 <sup>e</sup>	0.07	0.05	0.04	g	0.38	0.20 <sup>h</sup>
L360NS or X52NS	0.16	0.45	1.65	0.020	0.003 <sup>e</sup>	0.10	0.05	0.04	g	0.43	0.22 <sup>h</sup>
L245QS or XQBS	0.14	0.40	1.35	0.020	0.003 <sup>e</sup>	0.04	0.04	0.04	-	0.34	0.19 <sup>h</sup>
L290QS or X42QS	0.14	0.40	1.35	0.020	0.003 <sup>e</sup>	0.04	0.04	0.04	-	0.34	0.19 <sup>h</sup>
L320QS or X46QS	0.15	0.45	1.40	0.020	0.003 <sup>e</sup>	0.05	0.05	0.04	-	0.36	0.20 <sup>h</sup>
L360QS or X52QS	0.16	0.45	1.65	0.020	0.003 <sup>e</sup>	0.07	0.05	0.04	g	0.39	0.20 <sup>h</sup>
L390QS or X56QS	0.16	0.45	1.65	0.020	0.003 <sup>e</sup>	0.07	0.05	0.04	g	0.40	0.21 <sup>h</sup>
L415QS or X60QS	0.16	0.45	1.65	0.020	0.003 <sup>e</sup>	0.08	0.05	0.04	g,i,k	0.41	0.22 <sup>h</sup>
L450QS or X65QS	0.16	0.45	1.65	0.020	0.003 <sup>e</sup>	0.09	0.05	0.06	g,i,k	0.42	0.22 <sup>h</sup>
L485QS or X70QS	0.16	0.45	1.65	0.020	0.003 <sup>e</sup>	0.09	0.05	0.06	g,i,k	0.42	0.22 <sup>h</sup>
<b>Welded pipe</b>											
L245MS or BMS	0.10	0.40	1.25	0.020	0.002 <sup>e</sup>	0.04	0.04	0.04	-	-	0.19
L290MS or X42MS	0.10	0.40	1.25	0.020	0.002 <sup>e</sup>	0.04	0.04	0.04	-	-	0.19
L320MS or X46MS	0.10	0.45	1.35	0.020	0.002 <sup>e</sup>	0.05	0.05	0.04	-	-	0.20
L360MS or X52MS	0.10	0.45	1.45	0.020	0.002 <sup>e</sup>	0.05	0.06	0.04	-	-	0.20
L390MS or X56MS	0.10	0.45	1.45	0.020	0.002 <sup>e</sup>	0.06	0.08	0.04	g	-	0.21
L415MS or X60MS	0.10	0.45	1.45	0.020	0.002 <sup>e</sup>	0.08	0.08	0.06	g,i	-	0.21
L450MS or X65MS	0.10	0.45	1.60	0.020	0.002 <sup>e</sup>	0.10	0.08	0.06	g,i,k	-	0.22
L485MS or X70MS	0.10	0.45	1.60	0.020	0.002 <sup>e</sup>	0.10	0.08	0.06	g,i,k	-	0.22

# Api 5l 45th Edition Kidcom

**JR Anderson**



**Api 5l 45th Edition Kidcom:**

## **Api 5l 45th Edition Kidcom** Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Api 5l 45th Edition Kidcom**," written by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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### **Table of Contents Api 5l 45th Edition Kidcom**

1. Understanding the eBook Api 5l 45th Edition Kidcom
  - The Rise of Digital Reading Api 5l 45th Edition Kidcom
  - Advantages of eBooks Over Traditional Books
2. Identifying Api 5l 45th Edition Kidcom
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Api 5l 45th Edition Kidcom
  - User-Friendly Interface
4. Exploring eBook Recommendations from Api 5l 45th Edition Kidcom
  - Personalized Recommendations
  - Api 5l 45th Edition Kidcom User Reviews and Ratings
  - Api 5l 45th Edition Kidcom and Bestseller Lists

5. Accessing Api 5l 45th Edition Kidcom Free and Paid eBooks
  - Api 5l 45th Edition Kidcom Public Domain eBooks
  - Api 5l 45th Edition Kidcom eBook Subscription Services
  - Api 5l 45th Edition Kidcom Budget-Friendly Options
6. Navigating Api 5l 45th Edition Kidcom eBook Formats
  - ePub, PDF, MOBI, and More
  - Api 5l 45th Edition Kidcom Compatibility with Devices
  - Api 5l 45th Edition Kidcom Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Api 5l 45th Edition Kidcom
  - Highlighting and Note-Taking Api 5l 45th Edition Kidcom
  - Interactive Elements Api 5l 45th Edition Kidcom
8. Staying Engaged with Api 5l 45th Edition Kidcom
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Api 5l 45th Edition Kidcom
9. Balancing eBooks and Physical Books Api 5l 45th Edition Kidcom
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Api 5l 45th Edition Kidcom
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Api 5l 45th Edition Kidcom
  - Setting Reading Goals Api 5l 45th Edition Kidcom
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Api 5l 45th Edition Kidcom
  - Fact-Checking eBook Content of Api 5l 45th Edition Kidcom
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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