

File Edit View Search Comm Tools Window Help

N18:*

OFFLINE No Forces No Edits Forces Disabled

Mode: 1

View: Ladder | Timer Counter | Input/Output | Compare

SHAWN'S PLC...

LAD 2

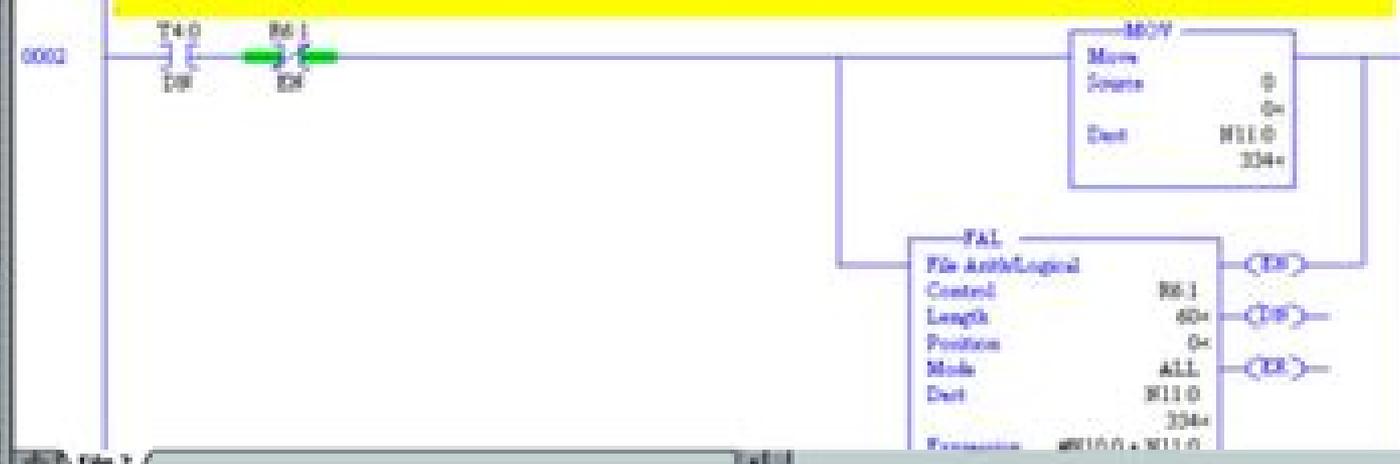
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 - 01 - INPUT
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 - CDM 0 - Unfilled
 - Trends

When Timer T4:0 is done timing, the value from N10 is moved into the N10 array using the counter ACC as the offset. Then the counter is incremented.



When Timer T4:0 is done timing, and if the FAL instruction is not already Enabled (normally running), move a zero into the FAL's result destination N11:0 and run the FAL instruction.

The FAL instruction will add the last 60 values in N10, one at a time, to N11:0 which starts out as 0. The result in N11:0 equals the Sum of N10:0 through N10:59.



Instant Plc Programming With Rslogix 5

Kathleen Armour



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