

**PLC Questions**

1. What are the advantages of PLCs over Hard wired Relay?

**Answer:**

PLCs are highly reliable, easily programmable. Small and inexpensive, PLCs can be designed with the communication capabilities so they can converse with the local or remote computer. They can sustain in robust environment less maintenance.

2. What are the two types of PLC input/output devices and give two examples for each one?

**Answer:**

a). Digital I/O – Digital field input devices egs. are Push buttons and limit switches.

Digital field output devices egs. are relays, solenoid valves, motor starters.

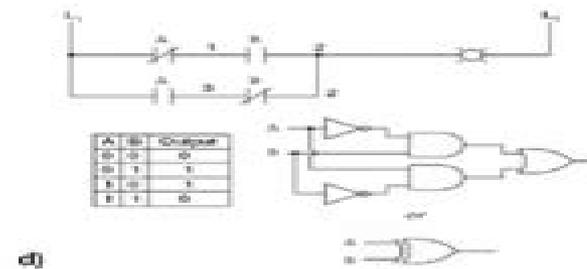
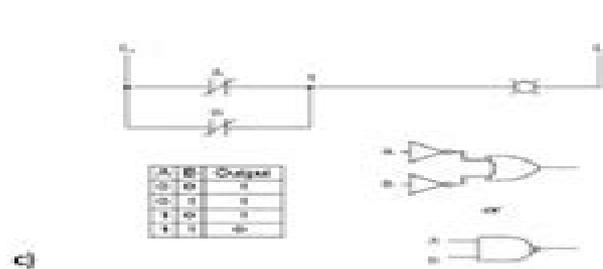
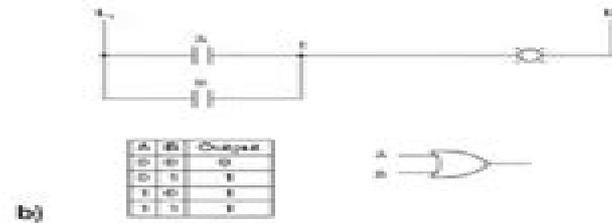
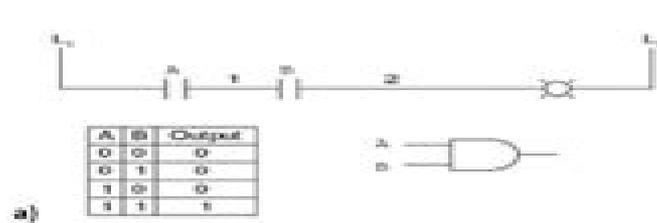
b). Analog I/O – Analog inputs are pressure, temperature and speed.

Analog outputs are –voltage, PWM pulses, Valve position, speed.

3. Draw the relay ladder logic for the following logic functions:

a) AND b) OR c) NAND d) EX-OR

**Answer:**



# Plc Test Questions And Answers Mybooklibrary

**Frank D. Petruzella**



## **Plc Test Questions And Answers Mybooklibrary:**

**Plc Programming** Logic studio ladder platform,2020-11-30 This book is oriented to the people that work on and troubleshoot PLCs on the factory floor It is directed at the actual problems and conditions that will be encountered within a realistic setting The text is designed to present a clear concise picture of how PLCs operate to the person that wishes to learn more about them Working with Instructions We cover every available instruction necessary for beginners what each instruction does along with a short example for each You will also learn about communication settings and how to add additional devices to your control system Working with Tags Routines and Faults We show you how to create and use the various types of tags available along with all of the different data types that are associated with tags This guide also covers the finer details of routines UDTs and AOIs As well as providing guidance on how to account for typical problems and recover from faults All of which are essential to most programs A Real World Practical Approach Throughout the entire guide we reference practical scenarios where the various aspects we discuss are applied in the real world We made sure to include numerous examples as well as two full practical examples which brings together everything you will have learned in the preceding chapters Contents 1 CONTROL TASK DEFINITION 2 CONTROL STRATEGY 3 IMPLEMENTATION GUIDELINES 4 PROGRAM ORGANIZATION AND IMPLEMENTATION CREATING FLOWCHARTS AND OUTPUT SEQUENCES CONFIGURING THE PLC SYSTEM REAL AND INTERNAL I O ASSIGNMENT REGISTER ADDRESS ASSIGNMENT ELEMENTS TO LEAVE HARDWIRED SPECIAL INPUTDEVICE PROGRAMMING PROGRAM CODING TRANSLATION 5 DISCRETE I O CONTROL PROGRAMMING CONTROL PROGRAMMING AND PLC DESCRIPTIONS SIMPLE RELAY REPLACEMENT SIMPLE START STOP MOTOR CIRCUIT FORWARD REVERSEMOTOR INTERLOCKING REDUCED VOLTAGE START MOTOR CONTROL AC MOTOR DRIVE INTERFACE CONTINUOUS BOTTLE FILLING CONTROL LARGE RELAY SYSTEM MODERNIZATION STUDY GUIDE REVIEW QUESTIONS ANSWERS **Programmable Logic Controllers** Frank D. Petruzella,2016-03-16 This edition of Programmable Logic Controllers continues to provide an up to date introduction to all aspects of PLC programming installation and maintaining procedures No previous knowledge of PLC systems or programming is assumed Programmable Logic Controllers continues to provide an up to date introduction to all aspects of PLC programming installation and maintaining procedures Improvements have been made to every chapter The content applied programming examples instructor student resources including lesson PowerPoint presentations with simulated PLC program videos test generator LogixPro lab manual and activities manual With this edition students and instructors also have access to McGraw Hill Education s digital products Connect and SmartBook for the first time McGraw Hill Education s Connect is also available as an optional add on item Connect is the only integrated learning system that empowers students by continuously adapting to deliver precisely what they need when they need it how they need it so that class time is more effective Connect allows the professor to assign homework quizzes and tests easily and automatically

grades and records the scores of the student s work Problems are randomized to prevent sharing of answers an may also have a multi step solution which helps move the students learning along if they experience difficulty

The PLC Workbook Keith Clements-Jewery,W. Jeffcoat,1996 The book provides an invaluable guide to the practical application of programmable logic controllers in machine and equipment control Only a minimal prior knowledge of machine control electronics or computers is assumed the reader is lead by means of simple explanations worked examples and practical exercises from the rudiments of control system components to a reasonable level of PLC competency

PLC Programming Using RSLogix 500 and Real World Applications A. B. Lawal,2019-12-23 How This Book Can Help You This book is aimed at students electricians technicians and engineers who want to learn PLC programming from scratch It covers the fundamental knowledge they need to start writing their very first ladder logic program on RSLogix 500 It also covers some advanced knowledge of PLCs they need to become experts in programming PLCs After reading this book you should have a clear understanding of the structure of ladder logic programming and be able to apply it to real world industrial applications The best way to master PLC programming is to use real world situations to practice The real world scenarios and industrial applications taught in this book will help you learn better and faster many of the functions and features of the RSLogix 500 using programmable logic controllers The methods presented in this book are those that are usually employed in the real world of industrial automation and they may be all that you will ever need to learn The information in this book is very valuable not only to those who are just starting out but also to anybody looking for a way to improve their skills in PLC programming Merely having a PLC user manual or referring to its help contents is far from sufficient in becoming a skillful PLC programmer Therefore this book is extremely useful for building PLC programming skills First it will give you a big head start if you have never programmed a PLC before Then it will teach you more advanced techniques you need to learn design and build anything from simple to complex programs on the RSLogix 500 platform One of the questions I get quite often is where can I get a free download of RSLogix 500 to practice I provide in this book links to a free version of RSLogix 500 and a free version of RSLogix Emulate 500 for simulating real PLCs So you don t even need to buy a PLC to learn run and test your ladder logic programs I do not only show you how to get these important Rockwell Automation software for free and without hassle I also show with crystal clear screenshots how to install configure navigate and use them to write ladder logic programs

*Fundamentals of Programmable Logic Controllers and Ladder Logic* Orlando Charria,2012-11-26 This is the best way to learn ladder logic programming because it s like you were buying three different books One for Theory one for Lessons and a third one for Real applications Learning about Programmable Logic Controllers is a real need for any technician engineer who wants to work or applying for a job in the field of automation It has been proven that it becomes a major disadvantage when you are educated on the technology of just one particular manufacturer because most of the companies have at least two different PLC brands on their industrial processes You become more competitive if you are able to easily switch from programming one PLC to

another like you were able to speak several languages This book is not for you if you just plan to read or learn about a particular brand Our approach is to teach general information and provide PRACTICE so it will be easier for you to understand ANY PLC brand The first chapters will teach you about general theory and all the available PLC technologies using the most common terms and names of industrial automation knowing the jargon is quite important when attending a job interview The second part is dedicated to learn the basic ladder logic instructions used for programming any generic PLC There is a software tool for downloading used to write and test each of the forty step by step hands on lessons to help you in practicing on Ladder logic programming The last part has fourteen industrial PLC applications with project drawings and ladder logic programs which you can simulate Practicing with real life examples will help you to understand and reinforce the concepts There is some extra and useful material A first bonus is a short chapter of basic understanding on electricity You ll have to refresh this knowledge if you plan to make real connections on PLC applications A second bonus The basic ladder logic commands from several important PLC manufacturers Allen Bradley r Siemens r General electric r Triangle Research r and PLC Direct r It will be easy for you to understand the basic concepts from any specific PLC Manufacturer s ladder logic since you already have learned the basic instructions A third bonus A Software Simulator is available for downloading so you can perform a hands on practice of the lessons and the application projects by writing a program on your computer and performing all tests until it works as expected This material is ideal for beginners and self learners with no specific background because no prior knowledge is assumed or required This book has already been selected by prestigious educational institutions all over the world to train students on industrial automation The learning methodology used here will allow you to troubleshoot test and debug any PLC application with DIGITAL inputs and outputs Our second book coming soon will cover the ANALOG part We look for positive reviews so we are the only ones providing support free of charge On page 154 you find two e mail addresses and the steps for you to get support to obtain and install the software write a program answer to your doubts and review of your answers to the questions from each chapter in English and Spanish Note to professors instructors Please don t cut your students wings by teaching a particular brand of PLC Teach as many brands as possible Important Pocket PLC trainers are available for purchase so in addition to the free software you can also practice with real PLCs IMPORTANT Your learning experience is important to us The few negative reviews are from people who don t even read the text practice the lessons or try the software Reading our answers will prove that we never hide that we try to contact you if needed and that we listen

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