

## INTRODUCTION TO THE MACHINE SHOP

### MACHINE SHOP WORK

Machine shop work is generally understood to include all cold metal work by which an operator, using either power driven equipment or hand tools, removes a portion of the metal and shapes it to some specified form or size.

### Laying Out Work

"Laying out" is a shop term which means to scribe lines, circles, centers, and so forth, upon the surface of any material to serve as a guide in shaping the finished work piece.

### COMMON LAYOUT TOOLS

#### SCRIBER

To obtain an accurate layout, fine lines must be scribed in the metal. A scriber is the layout tool that is used to produce these lines. The point is made of hardened steel and is kept clean by honing on an oilstone.



#### DIVIDER

When laying out circles, arcs, and radii, it is best to use the divider. The legs of the divider must be of the same length and be kept sharp.



#### TRAMMEL

When scribing circles, arcs, and radii that are too large to be produced with the divider, a trammel should be used.



#### HERMAPHRODITE CALIPER

The hermaphrodite caliper is a tool used to layout lines that are parallel with the edges of the work piece. It can also be used to locate the center of cylindrical shaped workpieces.



#### VERNIER HEIGHT GAGE

The vernier height gage is a caliper with a special foot block to adapt it for use on a surface plate.



### SURFACE GAGE

A surface gage is used for many purposes, but is most often used for layout work. The gage can be used to scribe layout lines at any given distance parallel to the work surface.



### STEPS IN MAKING A LAYOUT

1. Study the shop drawing or blueprint carefully before you cut off the stock. Allow enough material to square the ends if required.
2. Remove all oil and grease from the work surface and apply layout dye.
3. Locate and scribe a reference or base line. All the other measurements should be made from this. If the workpiece already has one true edge, it can be used in place of the reference line.
4. Using the base line as a reference line, locate and scribe all center lines for each circle, radius, or arc.
5. Mark the points where the center lines intersect using a sharp prick punch.
6. Scribe all circles, radii, and arcs using the divider or trammel.
7. Using the correct type protractor, locate and scribe all straight and angular lines.
8. Scribe all lines for internal openings.
9. All layout lines should be clean, sharp, and fine. Reapply layout dye to all messy, wide, or incorrect lines and re-scribe.

### GENERAL SHOP SAFETY

#### EYE PROTECTION

Using eye protection in the machine shop is the most important safety rule of all. Metal chips and shavings can fly at great speeds and distances and cause serious eye injury. Safety glasses must be worn when working with hand cutting tools, since most hand cutting tools are made of hardened steel and can break or shatter when used improperly.

#### HAZARDOUS NOISE PROTECTION

Noise hazards are very common in the machine shop. High intensity noise can cause permanent loss of hearing. Although noise hazards cannot always be eliminated, hearing loss is avoidable with ear muffs, ear plugs, or both.

#### FOOT PROTECTION

The floor in a machine shop is often covered with razor-sharp metal chips, and heavy stock may be dropped on the feet. Therefore, safety shoes or a solid leather shoe must be worn at all times.

# Workshop Theory And Practice Mechanical Engineering

**Xiang Xie**



## **Workshop Theory And Practice Mechanical Engineering:**

Workshop Theory and Practice , A Text-Book of Mechanical Engineering Wilfrid James Lineham, 2018-03-10 Excerpt from A Text Book of Mechanical Engineering Part I Workshop Practice Part II Theory and Examples While never introducing mathematics unnecessarily I have stated all the steps that space permitted in such mathematics as have been introduced and the latter will be found Of but an elementary character involving only simple equations fractions and the use Of tables Of sines and logarithms The substitution Of graphic treatment for the higher mathematics in many cases will I think be appreciated by most students As regards the order Of Part II the Strength Of Materials without doubt comes first to be followed by Energy and Kinematics these all assist in the treatment Of Prime Movers worked by gases or liquids With the knowledge acquired from Part I And his own experience in the workshop supplemented by the theory Of Part II the student should be able to commence the study of original design for he is now in acquaintance both with what theory directs and the workshop restricts About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at [www.forgottenbooks.com](http://www.forgottenbooks.com) This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works

**A text-book of mechanical engineering: part I-workshop practice, part II-theory and examples** Wilfred J. Lineham, 1909 Handbook of Indian Universities Inter-University Board of India, 1948 Mysore University Calendar University of Mysore, 1928 **Handbook of Indian Universities** , 1948 **Official Gazette** Philippines, 2012 *Annual Report of the Commission on Industrial Education* Massachusetts. Commission on Industrial Education, 1907 *Public Documents of Massachusetts* Massachusetts, 1908 *Annual Report* Massachusetts Commission on Industrial Education, 1908 The Queensland Industrial Gazette Queensland. Dept. of Labour, 1928 *Minutes of Evidence, 1916-18: Bengal and Central Provinces* India. Industrial Commission, 1918 **Calendar** University of Cape Town, 1923 **Joint Volumes of Papers Presented to the Legislative Council and Legislative Assembly** New South Wales. Parliament, 1906 Includes various departmental reports and reports of commissions Cf Gregory Serial publications of foreign governments 1815 1931 **Syllabus 1904-05** Halifax (England). Municipal Technical School, 1904 Engineering , 1888 The Builder , 1903 **Textile Manufacturer** , 1927 Minutes of Evidence ... India. Indian industrial commission, 1916-18, 1918 Municipal Engineering and the Sanitary Record , 1924

## **Workshop Theory And Practice Mechanical Engineering** Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Workshop Theory And Practice Mechanical Engineering**," written by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound affect our existence. Throughout this critique, we will delve in to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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