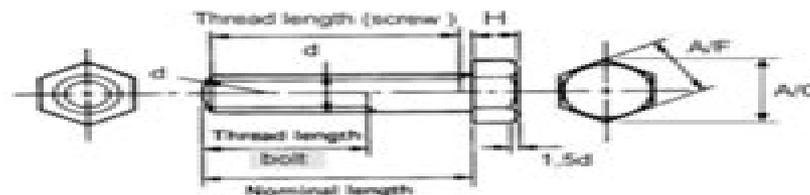


ISO Metric Screw Thread Chart

Nominal diameter D (mm)		Pitch P (mm)		Bolt Head		
1st choice	2nd choice	coarse	fine	Height H (mm)	Flat size A/F (mm)	External diameter A/C (mm)
1		0.25				
1.2		0.25				
	1.4	0.3				
1.6		0.35				
	1.8	0.35				
2		0.4				
2.5		0.45				
3		0.5		2.125	5.5	6.4
	3.5	0.6				
4		0.7		2.925	7	8.1
5		0.8		3.65	8	9.2
6		1	0.75	4.15	10	11.5
	7	1				
8		1.25	1	5.65	13	15
10		1.5	1.25 or 1	7.18	17	19.6
			1, 1.5 or 1.25			
12		1.75	1.25	8.18	19	22.1
	14	2	1.5			
16		2	1.5	10.18	24	27.7
	18	2.5	2 or 1.5			
20		2.5	2 or 1.5	13.215	30	34.6
	22	2.5	2 or 1.5			
24		3	2	15.215	36	41.6
	27	3	2			
30		3.5	2	19.26	46	53.1
	33	3.5	2			
36		4	3	23.26	55	63.5
	39	4	3			
42		4.5	3			
	45	4.5	3			
48		5	3			
	52	5	4			
56		5.5	4	46	84	96
	60	5.5	4			
64		6	4			



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Table of Contents Iso Metric Screw Thread Chart

1. Understanding the eBook Iso Metric Screw Thread Chart
 - The Rise of Digital Reading Iso Metric Screw Thread Chart
 - Advantages of eBooks Over Traditional Books
2. Identifying Iso Metric Screw Thread Chart
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iso Metric Screw Thread Chart
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iso Metric Screw Thread Chart
 - Personalized Recommendations

- Iso Metric Screw Thread Chart User Reviews and Ratings
- Iso Metric Screw Thread Chart and Bestseller Lists
- 5. Accessing Iso Metric Screw Thread Chart Free and Paid eBooks
 - Iso Metric Screw Thread Chart Public Domain eBooks
 - Iso Metric Screw Thread Chart eBook Subscription Services
 - Iso Metric Screw Thread Chart Budget-Friendly Options
- 6. Navigating Iso Metric Screw Thread Chart eBook Formats
 - ePub, PDF, MOBI, and More
 - Iso Metric Screw Thread Chart Compatibility with Devices
 - Iso Metric Screw Thread Chart Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iso Metric Screw Thread Chart
 - Highlighting and Note-Taking Iso Metric Screw Thread Chart
 - Interactive Elements Iso Metric Screw Thread Chart
- 8. Staying Engaged with Iso Metric Screw Thread Chart
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iso Metric Screw Thread Chart
- 9. Balancing eBooks and Physical Books Iso Metric Screw Thread Chart
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iso Metric Screw Thread Chart
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Iso Metric Screw Thread Chart
 - Setting Reading Goals Iso Metric Screw Thread Chart
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Iso Metric Screw Thread Chart
 - Fact-Checking eBook Content of Iso Metric Screw Thread Chart

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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