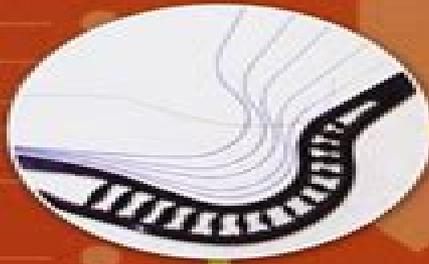


FIFTH EDITION

Product Design and Development



KARL T. ULRICH · STEVEN D. EPPINGER

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