

Table 7

| Thread Size Inch | Torque |
|---------------------|-----------------------------------|
| 1/4 | 12 ± 3 N·m (105 ± 27 lb·in) |
| 5/16 | 25 ± 6 N·m (220 ± 53 lb·in) |
| 3/8 | 47 ± 9 N·m (35 ± 7 lb·ft) |
| 7/16 | 70 ± 15 N·m (50 ± 11 lb·ft) |
| 1/2 | 105 ± 20 N·m (75 ± 15 lb·ft) |
| 9/16 | 160 ± 30 N·m (120 ± 22 lb·ft) |
| 5/8 | 215 ± 40 N·m (160 ± 30 lb·ft) |
| 3/4 | 370 ± 50 N·m (275 ± 37 lb·ft) |
| 7/8 | 520 ± 50 N·m (460 ± 60 lb·ft) |
| 1 | 600 ± 100 N·m (500 ± 75 lb·ft) |
| 1 1/8 | 1300 ± 150 N·m (960 ± 110 lb·ft) |
| 1 1/4 | 1800 ± 200 N·m (1320 ± 150 lb·ft) |
| 1 3/8 | 2400 ± 300 N·m (1760 ± 220 lb·ft) |
| 1 1/2 | 3100 ± 350 N·m (2260 ± 260 lb·ft) |

English (SAE) Taperlock Studs

Table 8

| Thread Size Inch | Standard Torque |
|---------------------|----------------------------------|
| 1/4 | 8 ± 3 N·m (70 ± 27 lb·in) |
| 5/16 | 17 ± 5 N·m (150 ± 44 lb·in) |
| 3/8 | 35 ± 5 N·m (26 ± 4 lb·ft) |
| 7/16 | 45 ± 10 N·m (33 ± 7 lb·ft) |
| 1/2 | 65 ± 10 N·m (48 ± 7 lb·ft) |
| 5/8 | 110 ± 20 N·m (80 ± 15 lb·ft) |
| 3/4 | 170 ± 30 N·m (125 ± 22 lb·ft) |
| 7/8 | 260 ± 40 N·m (190 ± 30 lb·ft) |
| 1 | 400 ± 50 N·m (300 ± 44 lb·ft) |
| 1 1/8 | 525 ± 50 N·m (390 ± 44 lb·ft) |
| 1 1/4 | 750 ± 50 N·m (550 ± 60 lb·ft) |
| 1 3/8 | 950 ± 125 N·m (700 ± 90 lb·ft) |
| 1 1/2 | 1200 ± 150 N·m (890 ± 110 lb·ft) |

English (SAE) Machine Screws



Illustration 5

900908932

Table 9

| Thread Size No. | Torque |
|--------------------|------------------------------------|
| 0-30 | 0.10 ± 0.01 N·m (0.9 ± 0.1 lb·in) |
| 1-54 | 0.15 ± 0.01 N·m (1.3 ± 0.1 lb·in) |
| 2-56 | 0.25 ± 0.02 N·m (2.2 ± 0.2 lb·in) |
| 3-48 | 0.35 ± 0.05 N·m (3.1 ± 0.4 lb·in) |
| 4-40 | 0.50 ± 0.05 N·m (4.4 ± 0.4 lb·in) |
| 5-40 | 0.70 ± 0.10 N·m (6.2 ± 0.9 lb·in) |
| 6-32 | 0.90 ± 0.10 N·m (8.0 ± 0.9 lb·in) |
| 8-32 | 1.70 ± 0.25 N·m (15.0 ± 2.2 lb·in) |
| 10-24 | 2.25 ± 0.25 N·m (19.9 ± 2.2 lb·in) |
| 12-24 | 3.40 ± 0.50 N·m (30.1 ± 5.3 lb·in) |

Hex Button Head Screw and Set Screws



Illustration 6

g01166972

Caterpillar C9 Engine Torque Specifications

K Payea



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Table of Contents Caterpillar C9 Engine Torque Specifications

1. Understanding the eBook Caterpillar C9 Engine Torque Specifications
 - The Rise of Digital Reading Caterpillar C9 Engine Torque Specifications
 - Advantages of eBooks Over Traditional Books
2. Identifying Caterpillar C9 Engine Torque Specifications
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Caterpillar C9 Engine Torque Specifications
 - User-Friendly Interface
4. Exploring eBook Recommendations from Caterpillar C9 Engine Torque Specifications
 - Personalized Recommendations
 - Caterpillar C9 Engine Torque Specifications User Reviews and Ratings
 - Caterpillar C9 Engine Torque Specifications and Bestseller Lists
5. Accessing Caterpillar C9 Engine Torque Specifications Free and Paid eBooks
 - Caterpillar C9 Engine Torque Specifications Public Domain eBooks
 - Caterpillar C9 Engine Torque Specifications eBook Subscription Services
 - Caterpillar C9 Engine Torque Specifications Budget-Friendly Options
6. Navigating Caterpillar C9 Engine Torque Specifications eBook Formats

- ePub, PDF, MOBI, and More
 - Caterpillar C9 Engine Torque Specifications Compatibility with Devices
 - Caterpillar C9 Engine Torque Specifications Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Caterpillar C9 Engine Torque Specifications
 - Highlighting and Note-Taking Caterpillar C9 Engine Torque Specifications
 - Interactive Elements Caterpillar C9 Engine Torque Specifications
 8. Staying Engaged with Caterpillar C9 Engine Torque Specifications
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Caterpillar C9 Engine Torque Specifications
 9. Balancing eBooks and Physical Books Caterpillar C9 Engine Torque Specifications
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Caterpillar C9 Engine Torque Specifications
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Caterpillar C9 Engine Torque Specifications
 - Setting Reading Goals Caterpillar C9 Engine Torque Specifications
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Caterpillar C9 Engine Torque Specifications
 - Fact-Checking eBook Content of Caterpillar C9 Engine Torque Specifications
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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