

ZEPHUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.308 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182,282 miles/s	= 299,79 M m/s

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DRA. LET. SYN.	MET. MIC. SIZE
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0075		1.70	0.0425		4.70	0.1875	80	.80
	0.32	0.0087		1.75	0.0488		4.80	0.1875	79	.80
	0.35	0.0089		1.80	0.0709		4.90	0.1875	78	.80
	0.38	0.0113		1.85	0.0728		5.00	0.1905	77	.80
	0.40	0.0118		1.90	0.0748		5.00	0.1968	76	.80
	0.42	0.0124		1.95	0.0768		5.10	0.2008	75	.80
	0.45	0.0133			0.0783			0.2091	74	.80
	0.50	0.0150		2.00	0.0817		5.20	0.2047	73	.80
	0.55	0.0166		2.05	0.0837		5.30	0.2087	72	.80
	0.60	0.0183		2.10	0.0856		5.40	0.2126	71	.80
	0.65	0.0200		2.15	0.0876		5.50	0.2165	70	.80
	0.70	0.0217		2.20	0.0895		5.60	0.2204	69	.80
	0.75	0.0234		2.25	0.0915		5.70	0.2244	67	.80
	0.80	0.0251		2.30	0.0934		5.80	0.2283	66	.80
	0.85	0.0267		2.35	0.0954		5.90	0.2323	65	.80
	0.90	0.0284		2.40	0.0973		6.00	0.2362	64	.80
	0.95	0.0300							63	.80
	1.00	0.0317							62	.80
	1.05	0.0334							61	.80
	1.10	0.0351							60	.80

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DRA. LET. SYN.	MET. MIC. SIZE
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	1.20	0.3425		12.00	0.4951		33.00	0.7480	50	1.00
	1.25	0.3448		12.50	0.5080		33.25	0.7520	49	1.00
	1.30	0.3471		13.00	0.5209		33.50	0.7560	48	1.00
	1.35	0.3494		13.50	0.5338		33.75	0.7600	47	1.00
	1.40	0.3517		14.00	0.5467		34.00	0.7640	46	1.00
	1.45	0.3540		14.50	0.5596		34.25	0.7680	45	1.00
	1.50	0.3563		15.00	0.5725		34.50	0.7720	44	1.00
	1.55	0.3586		15.50	0.5854		34.75	0.7760	43	1.00
	1.60	0.3609		16.00	0.5983		35.00	0.7800	42	1.00
	1.65	0.3632		16.50	0.6112		35.25	0.7840	41	1.00
	1.70	0.3655		17.00	0.6241		35.50	0.7880	40	1.00
	1.75	0.3678		17.50	0.6370		35.75	0.7920	39	1.00
	1.80	0.3701		18.00	0.6499		36.00	0.7960	38	1.00
	1.85	0.3724		18.50	0.6628		36.25	0.8000	37	1.00
	1.90	0.3747		19.00	0.6757		36.50	0.8040	36	1.00
	1.95	0.3770		19.50	0.6886		36.75	0.8080	35	1.00
	2.00	0.3793		20.00	0.7015		37.00	0.8120	34	1.00
	2.05	0.3816		20.50	0.7144		37.25	0.8160	33	1.00
	2.10	0.3839		21.00	0.7273		37.50	0.8200	32	1.00
	2.15	0.3862		21.50	0.7402		37.75	0.8240	31	1.00
	2.20	0.3885		22.00	0.7531		38.00	0.8280	30	1.00
	2.25	0.3908		22.50	0.7660		38.25	0.8320	29	1.00
	2.30	0.3931		23.00	0.7789		38.50	0.8360	28	1.00
	2.35	0.3954		23.50	0.7918		38.75	0.8400	27	1.00
	2.40	0.3977		24.00	0.8047		39.00	0.8440	26	1.00
	2.45	0.3999		24.50	0.8176		39.25	0.8480	25	1.00
	2.50	0.4019		25.00	0.8305		39.50	0.8520	24	1.00
	2.55	0.4039		25.50	0.8434		39.75	0.8560	23	1.00
	2.60	0.4059		26.00	0.8563		40.00	0.8600	22	1.00
	2.65	0.4079		26.50	0.8692		40.25	0.8640	21	1.00
	2.70	0.4099		27.00	0.8821		40.50	0.8680	20	1.00
	2.75	0.4119		27.50	0.8950		40.75	0.8720	19	1.00
	2.80	0.4139		28.00	0.9079		41.00	0.8760	18	1.00
	2.85	0.4159		28.50	0.9208		41.25	0.8800	17	1.00
	2.90	0.4179		29.00	0.9337		41.50	0.8840	16	1.00
	2.95	0.4199		29.50	0.9466		41.75	0.8880	15	1.00
	3.00	0.4219		30.00	0.9595		42.00	0.8920	14	1.00
	3.05	0.4239		30.50	0.9724		42.25	0.8960	13	1.00
	3.10	0.4259		31.00	0.9853		42.50	0.9000	12	1.00
	3.15	0.4279		31.50	0.9982		42.75	0.9040	11	1.00
	3.20	0.4299		32.00	1.0111		43.00	0.9080	10	1.00
	3.25	0.4319		32.50	1.0240		43.25	0.9120	9	1.00
	3.30	0.4339		33.00	1.0369		43.50	0.9160	8	1.00
	3.35	0.4359		33.50	1.0498		43.75	0.9200	7	1.00
	3.40	0.4379		34.00	1.0627		44.00	0.9240	6	1.00
	3.45	0.4399		34.50	1.0756		44.25	0.9280	5	1.00
	3.50	0.4419		35.00	1.0885		44.50	0.9320	4	1.00
	3.55	0.4439		35.50	1.1014		44.75	0.9360	3	1.00
	3.60	0.4459		36.00	1.1143		45.00	0.9400	2	1.00
	3.65	0.4479		36.50	1.1272		45.25	0.9440	1	1.00

SIZE AND LETTER SIZES

Zeus Engineering Booklet

Liyong Dong



Zeus Engineering Booklet:

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