



## Sludge Pyrolysis

## Sludge Gasification

## Sludge Incineration

### Process

Thermal decomposition without or with very limited oxygen

Partial oxidation with limited oxygen

Combustion with excess oxygen

### Temperature (°C)

550 - 700

800 - 1200

850 - 1100

### Main Products

Biochar, bio-oil, syngas

Syngas, biochar, slag

Heat, CO<sub>2</sub>, ash

### Energy Recovery

Moderate (syngas, bio-oil)

High (syngas)

Low to moderate (heat)

### Emission Profile

Low (with proper control)

Lower than incineration

High (CO<sub>2</sub>, NO<sub>x</sub>, dioxins which need treatment)

### Volume Reduction

High

High

Very high

### Main Objective

Resource recovery

Energy generation

Volume reduction

### Economic Viability

Moderate to high (market-dependent)

High (energy-focused)

Moderate (costly pollution control)

# Comparison Of Sludge Digestion Methods For High Organic

**SA Dillow**



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