



Table 1A (Cont'd)
Section I; Section III, Classes 2 and 3; Section VIII, Division 1; and Section XII
Maximum Allowable Stress Values, S, for Ferrous Materials
 (*See Maximum Temperature Limits for Restrictions on Class)

Line No.	Nominal Composition	Product Form	Spec. No.	Type/Grade	Alloy Desig./UNS No.	Class/Condition/ Temper	Size/Thickness, in.	P-No.	Group No.
1	18Cr-10Ni-Cb	Wld. tube	SA-249	TP346H	S34609	—	—	0	1
2	18Cr-10Ni-Cb	Wld. tube	SA-249	TP346H	S34609	—	—	0	1
3	18Cr-10Ni-Cb	Wld. tube	SA-249	TP346H	S34609	—	—	0	1
4	18Cr-10Ni-Cb	Wld. tube	SA-249	TP346H	S34609	—	—	0	1
5	18Cr-10Ni-Cb	Seals. & wld. pipe	SA-312	TP346H	S34609	—	—	0	1
6	18Cr-10Ni-Cb	Seals. pipe	SA-312	TP346H	S34609	—	—	0	1
7	18Cr-10Ni-Cb	Wld. pipe	SA-312	TP346H	S34609	—	—	0	1
8	18Cr-10Ni-Cb	Wld. pipe	SA-312	TP346H	S34609	—	—	0	1
9	18Cr-10Ni-Cb	Seals. & wld. fittings	SA-400	348H	S34809	—	—	0	1
10	18Cr-10Ni-Cb	Bar	SA-479	348H	S34809	—	—	0	1
11	18Cr-10Ni-Cb	Bar	SA-479	348H	S34809	—	—	0	1
12	18Cr-10Ni-Cb	Wld. pipe	SA-813	TP346H	S34609	—	—	0	1
13	18Cr-10Ni-Cb	Wld. pipe	SA-814	TP346H	S34609	—	—	0	1
14	18Cr-10Ni-Cb	Seals. tube	SA-213	TP347HFC	S34710	—	—	0	1
15	18Cr-10Ni-Cb	Seals. tube	SA-213	TP347HFC	S34710	—	—	0	1
16	18Cr-10Ni-Ti	Seals. pipe	SA-312	TP321	S32100	—	> 7/16	0	1
17	18Cr-10Ni-Ti	Seals. pipe	SA-312	TP321	S32100	—	> 7/16	0	1
18	18Cr-10Ni-Ti	Wld. pipe	SA-312	TP321	S32100	—	> 7/16	0	1
19	18Cr-10Ni-Ti	Wld. pipe	SA-312	TP321	S32100	—	> 7/16	0	1
20	18Cr-10Ni-Ti	Seals. pipe	SA-376	TP321	S32100	—	> 7/16	0	1
21	18Cr-10Ni-Ti	Seals. pipe	SA-376	TP321	S32100	—	> 7/16	0	1
22	18Cr-10Ni-Ti	Seals. pipe	SA-312	TP321H	S32109	—	> 7/16	0	1
23	18Cr-10Ni-Ti	Seals. pipe	SA-312	TP321H	S32109	—	> 7/16	0	1
24	18Cr-10Ni-Ti	Wld. pipe	SA-312	TP321H	S32109	—	> 7/16	0	1
25	18Cr-10Ni-Ti	Wld. pipe	SA-312	TP321H	S32109	—	> 7/16	0	1
26	18Cr-10Ni-Ti	Seals. pipe	SA-376	TP321H	S32109	—	> 7/16	0	1
27	18Cr-10Ni-Ti	Forgings	SA-182	F321	S32100	—	> 5	0	1
28	18Cr-10Ni-Ti	Forgings	SA-182	F321	S32100	—	> 5	0	1
29	18Cr-10Ni-Ti	Forgings	SA-965	F321	S32100	—	—	0	1
30	18Cr-10Ni-Ti	Forgings	SA-965	F321	S32100	—	—	0	1
31	18Cr-10Ni-Ti	Forgings	SA-182	F321H	S32109	—	> 5	0	1
32	18Cr-10Ni-Ti	Forgings	SA-182	F321H	S32109	—	> 5	0	1
33	18Cr-10Ni-Ti	Forgings	SA-965	F321H	S32109	—	—	0	1
34	18Cr-10Ni-Ti	Forgings	SA-965	F321H	S32109	—	—	0	1
35	18Cr-10Ni-Ti	Plate	SAJEN 10028-7	X6CrNiTi18-10	—	—	< 3	0	1
36	18Cr-10Ni-Ti	Plate	SAJEN 10028-7	X6CrNiTi18-10	—	—	< 3	0	1
37	18Cr-10Ni-Ti	Forgings	SA-182	F321	S32100	—	> 5	0	1
38	18Cr-10Ni-Ti	Forgings	SA-182	F321	S32100	—	> 5	0	1
39	18Cr-10Ni-Ti	Forgings	SA-182	F321	S32100	—	> 5	0	1
40	18Cr-10Ni-Ti	Seals. tube	SA-213	TP321	S32100	—	—	0	1
41	18Cr-10Ni-Ti	Seals. tube	SA-213	TP321	S32100	—	—	0	1
42	18Cr-10Ni-Ti	Seals. tube	SA-213	TP321	S32100	—	—	0	1
43	18Cr-10Ni-Ti	Plate	SA-240	321	S32100	—	—	0	1
44	18Cr-10Ni-Ti	Plate	SA-240	321	S32100	—	—	0	1
45	18Cr-10Ni-Ti	Plate	SA-240	321	S32100	—	—	0	1

Section II Part A

Katrin Zwirgmaier



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