

Check mating surface between cylinder and cylinder head for contamination. If so, clean both surfaces.

Clean off support through the cylinder head from contamination.



1. Oil pan to timing chain guide (fixed)
2. Fastener to camshaft bearing cover (timing chain side)
3. Oil pan to camshaft bearing cover (spark plug side)

Inspecting the Cylinder Head Camshaft Bearing

Measure camshaft bearing in cylinder head.



① 1000 long (oil pan side)

CAMSHAFT BEARING (TIMING CHAIN SIDE)	
Size	35.000mm to 35.025mm (1.3780 in to 1.3789 in)
Service limit	35.040mm (1.3789 in)

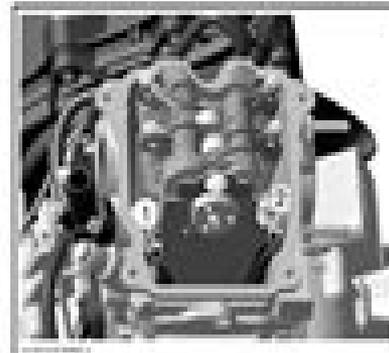
CAMSHAFT BEARING (SPARK PLUG SIDE)	
Size	33.000mm to 33.021mm (1.3007 in to 1.3017 in)
Service limit	33.040mm (1.3017 in)

Installing the Cylinder Head

For installation, reverse the removal procedure. Pay attention to the following details.

Ensure dowel pins are in place.

NOTE Timing chain guide (fixed) has to be fixed between cylinder and cylinder head.

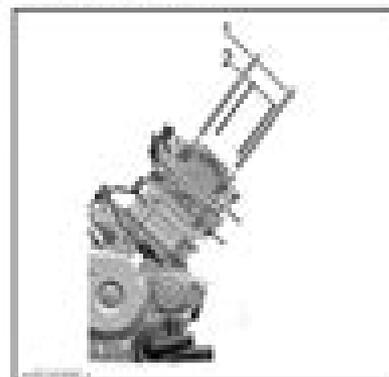


NOTE
1. Study clear guide (between oil pan and oil pan cover).
2. Study clear guide (fixed between cylinder and cylinder head).

Install a NEW cylinder head gasket.

Install cylinder head screws.

NOTE Check for proper lengths of the cylinder head screws.

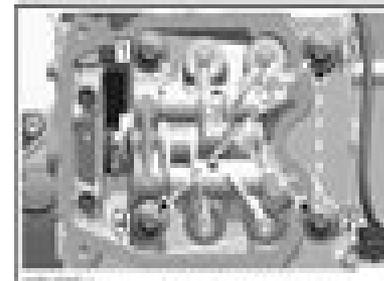


① 1000mm
② 1000mm

CYLINDER HEAD SCREW IDENTIFICATION

LOCATION NO. 1	M10 x 120
LOCATION NO. 2	M8 x 100

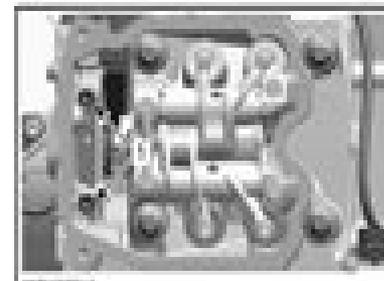
Tighten M10 cylinder head screws P107 as per following specifications.



TIGHTENING TORQUE - M10 CYLINDER HEAD SCREWS

M10 Cylinder head screws	TIGHTENING TORQUE	
	Step A	25Nm ± 1Nm (18.5lbfm ± 0.7lbfm)
	Step B	100° ± 1°

Tighten M8 cylinder head screws as per following specification.



M8 Cylinder head screws	TIGHTENING TORQUE	
		10Nm ± 1Nm (6.8lbfm ± 0.7lbfm)

Check timing chain guide (between side) for movement.

VALVE SPRINGS

Removing the Valve Spring

Refer to following procedures in this subsection to remove:

- CAMSHAFT
- CYLINDER HEAD

Compress valve spring

REQUIRED TOOL	
VALVE SPRING COMPRESSOR IPN 429 036 230	
VALVE SPRING COMPRESSOR CUP IPN 429 036 270	



①②③④ valve spring compressor is center of the valve.

Remove valve cotter.



1. Valve spring compressor
2. Valve spring compressor cup
3. Valve cotter

Remove tools and withdraw valve spring retainer and valve spring.

Pc 800 Service Manual

Robert R. Redfield



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