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## Boilers (NSTM 221) Updated 2022 with complete solution

When boiler water conductivity exceeds \_\_\_\_\_ micromhos/cm, it is assumed deposits harmful to steam sides have carried over to the superheater. Ans- 2,000

True or false:

Whenever carryover is known to have occurred, the flush procedure shall be accomplished before further boiler operations. Ans- True

What should be used to flush superheater on ships without hose connections? Ans- A suitable flange connection should be located and used.

Which hose connection is preferred for flushing the superheater? Ans- Desuperheater outlet hose connection.

How do you flush superheater? Ans- Flush by backfilling boiler (superheater into steam drum) through appropriate hose connection with hot 65 C - 93 C (150 F - 200 F) feedwater from the DFT. 0.02 EPM chloride maximum.

How to tell when boiler has been filled, and what to do after? Ans- Overflow from each vent, and chemically test a cooled superheater inlet drain sample for chloride.

How long do you allow a boiler to remain filled for superheater flush, and what is a sat/unsat result? Ans- 1 hour, and if chloride is +/- 0.01 EPM it's sat. If result is 0.02 EPM higher than flushing shall be continued.

What will give the best indication of the extent and degree of oil contamination? Ans- Examinations of the steam drum while it is still partially filled and of the other parts of the boiler while they are still wet.

How can you tell if the boiler has been contaminated with lubricating oil or fuel oil? Ans- A ring will usually be found in the steam drum at the steaming level near the front and rear heads.

When should a boiler be boiled out? Ans- Newly erected, after a major or renewal, after reactivation, or when a careful examination discloses oil deposits.

When is a boiler not required to be boiled out after reactivation? Ans- If boiler was under dry air layup and shows no evidence of oil deposits.

# Nstm 220

**Scott C. Dulebohn**



## **Nstm 220 :**

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