

Product HES Office

HES

HES D 0001-99		GENERAL TOLERANCES (CUTTING WORK)	
C	REV4		

1. SCOPE

This standard specifies the tolerances for dimensions of metallic material products to be cut, when no symbol or numerical indication is given on drawings.

2. GRADES

Dimensional and angular tolerances shall be classified into grades 1 and 2.

3. DIMENSIONAL AND ANGULAR TOLERANCES**3.1 Dimensional Tolerances for General Areas****3.1.1 Tolerances for holes and shafts(*1)**

Unit: mm

Nominal Dimension		1.0 to 10		Over 10 to 100		Over 100 to 500		Over 500	
		Hole	Shaft	Hole	Shaft	Hole	Shaft	Hole	Shaft
Toler- ance	Grade	+0.2	0	+0.3	0	+0.5	0	+1.0	0
	1	0	-0.2	0	-0.3	0	-0.5	0	-1.0
	Grade	+0.4	0	+0.6	0	+1.0	0	+2.0	0
	2	0	-0.4	0	-0.6	0	-1.0	0	-2.0

Note (*1) The holes and shafts referred to in 3.1. are limited to those having areas which can be measured internally and externally.

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M Walker



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