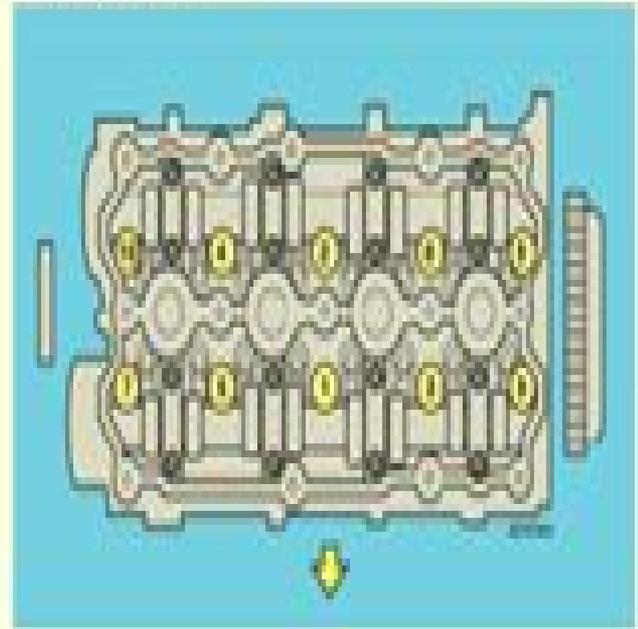


### Cylinder head instructions

### Tightening sequence



### Cylinder head

	Renew bolts	Yes
Stage 1	Tighten	20 Nm
Stage 2	Tighten	60 Nm
Stage 3	Tighten	90°
Stage 4	Tighten	90°

### Other engine tightening torques

Main bearings	Renew bolts/nuts	Yes
Main bearings	Stage 1	65 Nm
Main bearings	Stage 2	90°
Big end bearings	Renew bolts/nuts	Yes
Big end bearings	Stage 1	30 Nm
Big end bearings	Stage 2	90°

# Torque De Bancada G4fc

**M Mosston**



**Torque De Bancada G4fc:**

## **Torque De Bancada G4fc** Book Review: Unveiling the Power of Words

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