

Group	OCT0	Type	C		Mn		Mo		Cr		Ni	Cu	P	S	Si	
	Steel		min.	max.	max.	max.	max.									
	Grade															
1	H40	-	-	-	-	-	-	-	-	-	-	-	0.03	0.03	-	
	J55	-	-	-	-	-	-	-	-	-	-	-	0.03	0.03	-	
	K55	-	-	-	-	-	-	-	-	-	-	-	0.03	0.03	-	
	N80	1	-	-	-	-	-	-	-	-	-	-	-	0.03	0.03	-
		Q	-	-	-	-	-	-	-	-	-	-	-	0.03	0.03	-
2	M85	-	-	-	-	-	-	-	-	-	-	-	0.03	0.03	-	
	L80	1	-	0.43	-	1.9	-	-	-	-	0.25	0.35	0.03	0.03	0.5	
		9Cr	-	0.15	0.3	0.6	0.9	1.1	8	10	0.5	0.25	0.02	0.01	1	
		13Cr	0.15	0.22	0.25	1	-	-	12	14	0.5	0.25	0.02	0.01	1	
	C90	1	-	0.35	-	1.2	0.25	0.85	-	1.5	0.99	-	0.02	0.01	-	
		2	-	0.5	-	1.9	-	NL	-	NL	0.99	-	0.03	0.01	-	
	C95	-	-	0.45	-	1.9	-	-	-	-	-	-	0.03	0.03	0.5	
	T95	1	-	0.35	-	1.2	0.25	0.85	0.4	1.5	0.99	-	0.02	0.01	-	
2		-	0.5	-	1.9	-	-	-	-	0.99	-	0.03	0.01	-		
3	P110	-	-	-	-	-	-	-	-	-	-	-	0.03	0.03	-	
4	Q125	1	-	0.35	-	1.35	-	0.85	-	1.5	0.99	-	0.02	0.01	-	
		2	-	0.35	-	1	-	NL	-	NL	0.99	-	0.02	0.02	-	
		3	-	0.5	-	1.9	-	NL	-	NL	0.99	-	0.03	0.01	-	
		4	-	0.5	-	1.9	-	NL	-	NL	0.99	-	0.03	0.02	-	

a. The carbon content for L80 may be increased up to 0.50 % maximum if the product is oil-quenched.
b. The molybdenum content for Grade C90 Type 1 has no minimum tolerance if the WT is less than 17.78 mm.
c. The carbon content for R95 may be increased up to 0.55 % maximum if the product is oil-quenched.
d. The molybdenum content for T95 Type 1 may be decreased to 0.15 % minimum if the WT is less than 17.78 mm.
e. For EW Grade P110, the phosphorus content shall be 0.020 % maximum and the sulfur content 0.010 % maximum.
NL = no limit. Elements shown shall be reported in product analysis.

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Michael Seilmaier



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