

## UNIT – I

# BUILDING MATERIALS

### 1.1. BRICKS:

#### 1.1.1. Introduction:

Clay products are one of the most important classes of structural materials. The raw materials used in their manufacture are clay blended with quartz, sand, chamotte (refractory clay burned at 1000–1400°C and crushed), slag, sawdust and pulverized coal. Structural clay products or building ceramics are basically fabricated by moulding, drying and burning clay mass. Higher the bulk specific gravity, the stronger is the clay product. This rule does not hold good for vitrified products since the specific gravity of clay decreases as vitrification advances.

Bulk specific gravity of clay brick ranges from 1.6 to 2.5.

#### 1.1.2. Manufacture of clay bricks:



#### Preparation of brick earth

It consists of the following operations.

**Unsoiling:** The soil used for making building bricks should be processed so as to be free of gravel, coarse sand (practical size more than 2 mm), lime and kankar particles, organic matter, etc. About 20 cm of the top layer of the earth, normally containing stones, pebbles, gravel, roots, etc., is removed after clearing the trees and vegetation.

**Digging:** After removing the top layer of the earth, proportions of additives such as fly ash, sandy loam, rice husk ash, stone dust, etc. should be spread over the plane ground surface on volume basis. The soil mass is then manually excavated, puddled, watered and left over for weathering and subsequent processing. The digging operation should be done before rains.

**Weathering:** Stones, gravels, pebbles, roots, etc. are removed from the dug earth and the soil is heaped on level ground in layers of 60–120 cm. The soil is left in heaps and exposed to weather for at least one month in cases where such weathering is considered necessary for the soil. This is done to

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**Lei Shi**



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