

# API 650

WELDED STEEL TANKS FOR OIL STORAGE

THE STANDARD ESTABLISHES MINIMUM REQUIREMENT FOR MATERIAL, DESIGN, FABRICATION, ERECTION AND TESTING OF VERTICAL, CYLINDRICAL, FLAT BOTTOMED, ABOVEGROUND, CLOSED OR OPEN-TOP WELDED CARBON OR STAINLESS STEEL STORAGE TANKS

FIELD ERECTED OR SHOP FABRICATED

-40°F TO 500°F

UP TO 2 1/2 PSIG

GENERALLY USED IN OIL, GAS, CHEMICALS AND WATER STORAGE

ASME V

TITLE

SCOPE &  
DEFINITION

FABRICATION

TEMPERATURE  
RANGE

MAX. DESIGN  
PRESSURE

APPLICATION

NDE  
REQUIREMENT

# API 620

DESIGN AND CONSTRUCTION OF LARGE, WELDED, LOW-PRESSURE STORAGE TANKS

THE STANDARD COVERS THE DESIGN AND CONSTRUCTION OF LARGE, WELDED, LOW-PRESSURE CARBON STEEL ABOVE GROUND STORAGE TANKS (INCLUDING FLAT-BOTTOM TANKS) THAT HAVE A SINGLE VERTICAL AXIS OF REVOLUTION

FIELD ERECTED

-325°F TO 250°F

UP TO 15 PSIG

NORMALLY USED FOR LNG OR CRYOGENIC TANKS

ASME V

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**Lauren Gardner**



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