

TABLE II-B—Single sampling plan, r tightened inspection (Master table)

(see 4.9.3 and 4.9.4)

Lot size	Sample size	Acceptable Quality Levels Tightened Inspection																															
		0.010		0.015		0.020		0.030		0.040		0.050		0.075		0.100		0.150		0.200		0.300		0.400		0.500		0.600		0.800		1.000	
		Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc
A	2	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
B	3	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
C	4	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
D	5	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
E	6	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
F	8	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
G	10	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
H	12	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
I	15	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
J	20	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
K	25	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
L	30	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
M	35	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
N	40	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
O	50	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
P	60	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
Q	70	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
R	80	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
S	100	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
T	125	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	

- ⊕ Use first sampling plan unless arrow. If sample size equals or exceeds lot or batch size, do 100 percent inspection.
- ⊖ Use first sampling plan shown above.
- Ac Acceptance number.
- Rc Rejection number.

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Guide to Tables in Mathematical Statistics Joseph Arthur Greenwood, H. O. Hartley, 2017-03-14 This book is exclusively devoted to the tables of mathematical statistics. It catalogues a large selection of tables in the field of mathematical statistics with a small selection of mathematical tables lying outside statistics but often used with statistical tables. Originally published in 1962, The Princeton Legacy Library uses the latest print on demand technology to again make available previously out of print books from the distinguished backlist of Princeton University Press. These editions preserve the original texts of these important books while presenting them in durable paperback and hardcover editions. The goal of the Princeton Legacy Library is to vastly increase access to the rich scholarly heritage found in the thousands of books published by Princeton University Press since its founding in 1905. *Index of Specifications and Standards*, 1988

Sampling Procedures and Tables for Life and Reliability Testing Based on the Weibull Distribution (hazard Rate Criterion), 1962 *Veterinary Specialist* United States. Department of the Army, 1981 *Final Report of the Joint Logistics Commanders Electronic Systems Reliability Workshop*, 1975 **Technical Aids for Small Manufacturers** United States. Small Business Administration, 1956 **Implementing Six Sigma** Forrest W. Breyfogle, 1999-06-07 From the Foreword I have seen many Six Sigma approaches but Breyfogle's *Implementing Six Sigma* is the most comprehensive of them all. Frank Shines, Principal, IBM Global Services Measurement Methods Consulting. The key to business success is doing the right thing faster and better and more efficiently than your competition. The Six Sigma approach aims at achieving this and Forrest Breyfogle has written the most systematic and comprehensive manual available on the subject. Paul Tobias, Manager, Statistical Methods Group, SEMATECH. This book illustrates how most organizations can become more competitive, reduce defect levels, and improve cycle times. It consolidates not only the traditional Six Sigma process measurements and improvement tools but also many other useful methodologies into one easy-to-understand text. Bill Wiggernhorn, Senior Vice President of Motorola Training and Education, President Motorola University. *Implementing Six Sigma* demystifies Six Sigma methods for today's users and offers invaluable guidance on how to choose and use Six Sigma tools effectively. The Six Sigma implementation road map the book describes integrates basic methods such as FMEA, QFD, process flowcharting, and continuous improvement tools, e.g., Pareto chart and cause and effect diagram with a full range of powerful statistical techniques and concepts crucial practical know-how for implementation practitioners and managers. *Fundamentals of Dimensional Metrology* Ted Busch, Roger Harlow, Richard L. Thompson, 1998 This revised edition covers the physical principles and evolving technical capability of modern dimensional metrology in both metric and English systems. Students will understand the need for dimensional metrology, the applications of statistics, and the techniques and devices used in dimensional metrology. Historical and biographical information has been increased so the student will understand and appreciate the interrelationships of modern day manufacturing techniques and dimensional metrology in the global market.

Chapter summary and review questions reinforce the material for better learning

Quality Control by Statistical Methods University of Michigan. Engineering Summer Conferences,1969

Industrial Research/development ,1978-07

Industrial Standardization ,1954

Annual Book of ASTM Standards ASTM International,American Society for Testing and Materials,2003

Manufacturing Organization and Management Harold T. Amrine,John Arthur Ritchey,Oliver S. Hulley,1975 Textbook on the principles practices and functions of industrial management in the manufacturing sector in the USA covers productivity and manufacturing management systems design location of industry design industrial equipment methods engineering work measurement factory organization production planning and production control labour relations personnel management etc Diagrams flow charts illustrations and statistical tables

Logistics: Principles and Applications, Second Edition John W. Langford,2007 This title incorporates SI units along with corresponding U S Customary System units It is valuable for anyone preparing for the Certified Professional Logistician exam It is useful to both the military and commercial sectors

Annual Book of ASTM Standards American Society for Testing and Materials,1986 A compilation of all ASTM standards issued each year

Handbook of Reliability Engineering and Management 2/E W. Grant Ireson,Clyde F. Coombs, Jr.,Richard Y. Moss,1996 Responsible For Reliability Look No Further Finally a working tool that delivers expert guidance on all aspects of product reliability W Grant Ireson and Clyde F Coombs Jr s new Second Edition of Handbook of Reliability Engineering and Management gives you the specific engineering management and mathematics data you need to design and manufacture more reliable electronic and mechanical devices as well as complete systems You ll find proven industry practices for defining and achieving reliability goals real how to information not theoretical generalities You also get new methods for determining overall product reliability the latest design techniques for extending a product s life cycle tested strategies for incorporating reliability into new product development and more

Semiconductor Reliability John E. Shwop,William H. Von Alven,1961

Ordnance ,1951

Illinois Technograph ,1962

Product Assurance Principles Eugene R. Carrubba,Ronald D. Gordon,1988

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