



# API Recommended Practice 2D

## Operation and Maintenance of Offshore Cranes

Revised Edition (Replaces 2014) | API-17003-1 | 4th Edition | PRODUCT NO. 940007

This recommended practice addresses general principles for the safe installation and maintenance of offshore, pedestal-mounted rotating cranes on fixed or floating offshore platforms, offshore support vessels, jack-up drilling rigs, semi-submersible drilling rigs and other types of mobile offshore drilling units (MODUs). This document also provides requirements and recommendations for pedestal bearing, oil steering, drive systems, and testing of rotating cranes that are mounted offshore.

These requirements are unique, but are not limited to the following:

- a) Offshore oil exploration and production applications. These cranes are typically mounted on a fixed structure, platform, structure, floating platform, structure, or ship-shaped vessel used in drilling and production operations for offshore cranes and storage.
- b) Offshore applications. Fixed lifting devices (rated for 25,000 lbs (11,340 kg) or more) are mounted on surface vessels used to lift and move offshore structures, tubes, diving bells, systems, surface components, and other materials on the water. These vessels are (in the case of R/Vs) used for
- c) Heavy-lift applications. Cranes for heavy-lift applications are mounted on barges, self-unloading vessels or other vessels, and are used to construct and manage operations above and below the sea surface.

Equipment as a result of such vessels used for the following purposes: installation, lifting, or the repair and maintenance of the vessel or the construction project.

Lifting devices not covered by this document should be applied, installed, and maintained in accordance with the manufacturer's recommendations.

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