

MAZATROL : 31

File Window Help

UNo.MAT	OD-MAX	ID-MIN	LENGTH	RPM	FIN-X	FIN-Z	WORK FACE
OSTNLESS	40.		35.		0.2	0.1	

UNo.UNIT	#	CPT-X	CPT-Z	RV	FV	R-FEED	R-DEP.	R-TOOL	F-TOOL
1BAR OUT	0	40.	0.	70	77	0.08	0.9	1	1
SEQ	SHP	S-CNR	SPT-X	SPT-Z	FPT-X	FPT-Z	F-CNR/6	RADIUS/ch.	RGH
1LIN			↑	↑	39.	25.		↑	*** 7

UNo.UNIT	WK.No.	NUM.
2SUB	500	

UNo.UNIT	#	DIA	DEP-1	DEP-2	DEP-3	C-SP	FEED	TOOL
3DRL PCE	0	10.	3.	2.	1.	40	0.05	4
SEQ			SPT-Z		FPT-Z			
1			0.		25.			

UNo.UNIT	#	CPT-X	CPT-Z	RV	FV	R-FEED	R-DEP.	R-TOOL	F-TOOL
4BAR IN	0	10.	0.	70	77	0.048	0.72	12	12
SEQ	SHP	S-CNR	SPT-X	SPT-Z	FPT-X	FPT-Z	F-CNR/6	RADIUS/ch.	RGH
1LIN			↑	↑	11.	25.		↑	*** 7

UNo.UNIT	COUNTER	RETURN	WK.No.	CONT.	NUM.	SHIFT

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1001 0min⁻¹ WA 100

WORK No.	FIND	PROGRAM	HELP	IPC	LAYOUT	TOOL PATH	PROGRAM FILE
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Mazak Cnc Program Yazma

Rachel S Tattersall



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