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Standard ISO 9001:2015, clause 7.5; Annex A.6	Approved By Final Approver's Name / Title	Date Approved mm/dd/yyyy

Policy: The Company shall control Quality Management System (QMS) documented information to ensure it is reviewed and approved for suitability, available when needed and protected.

Purpose: To define the methods and responsibilities for controlling documented information used to provide work direction, set policy, and determined to be necessary for the effectiveness of the QMS at achieving stated objectives, meeting process criteria or to determine defects for correction or if a trend indicates corrective action is needed.

Scope: This procedure applies to all documented information required by the QMS, including documented information of internal and external origin.

Responsibilities: Document Control is responsible for controlling all documented information pertaining to the QMS, including all internal and external documents required by the QMS.

Department Managers and Supervisors are responsible for ensuring that the latest versions of relevant documents are available at the point(s) of use, that these documents are legible, that they are understood and followed, and protected from unintended alterations. They are also responsible for reviewing and responding to document change requests in a timely manner.

All Employees are responsible for ensuring documented information they generate are accurate, timely, and legible.

The Engineering Manager is responsible for control of external and internal documents (e.g., blueprints, schematics, and technical drawings), bills of material (BOM), and customer specifications and requirements documentation.

Quality Management is responsible for ensuring that documented information conforms to applicable standards.

Management is responsible for reviewing requests and providing final approvals to documented information.

Definitions: Controlled Document – Document that provides information or direction for performance of work within the scope of the QMS.

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Table of Contents Document Control Procedure Sample Iso 9001 2015

1. Understanding the eBook Document Control Procedure Sample Iso 9001 2015
 - The Rise of Digital Reading Document Control Procedure Sample Iso 9001 2015
 - Advantages of eBooks Over Traditional Books
2. Identifying Document Control Procedure Sample Iso 9001 2015
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Document Control Procedure Sample Iso 9001 2015
 - User-Friendly Interface
4. Exploring eBook Recommendations from Document Control Procedure Sample Iso 9001 2015
 - Personalized Recommendations
 - Document Control Procedure Sample Iso 9001 2015 User Reviews and Ratings
 - Document Control Procedure Sample Iso 9001 2015 and Bestseller Lists
5. Accessing Document Control Procedure Sample Iso 9001 2015 Free and Paid eBooks
 - Document Control Procedure Sample Iso 9001 2015 Public Domain eBooks
 - Document Control Procedure Sample Iso 9001 2015 eBook Subscription Services
 - Document Control Procedure Sample Iso 9001 2015 Budget-Friendly Options
6. Navigating Document Control Procedure Sample Iso 9001 2015 eBook Formats

- ePub, PDF, MOBI, and More
 - Document Control Procedure Sample Iso 9001 2015 Compatibility with Devices
 - Document Control Procedure Sample Iso 9001 2015 Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of Document Control Procedure Sample Iso 9001 2015
 - Highlighting and Note-Taking Document Control Procedure Sample Iso 9001 2015
 - Interactive Elements Document Control Procedure Sample Iso 9001 2015
8. Staying Engaged with Document Control Procedure Sample Iso 9001 2015
- Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Document Control Procedure Sample Iso 9001 2015
9. Balancing eBooks and Physical Books Document Control Procedure Sample Iso 9001 2015
- Benefits of a Digital Library
 - Creating a Diverse Reading Collection Document Control Procedure Sample Iso 9001 2015
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Document Control Procedure Sample Iso 9001 2015
- Setting Reading Goals Document Control Procedure Sample Iso 9001 2015
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Document Control Procedure Sample Iso 9001 2015
- Fact-Checking eBook Content of Document Control Procedure Sample Iso 9001 2015
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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regulating flap control unit j808 q removing and installing chapter q if renewed erase learnt values and adapt engine control unit j623 vehicle diagnostic tester guided functions 7 7 nm q self tapping bolt q

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dec 19 2014 the v380 is part of the j808 regulating flap control unit and shares the same 5 pin connector it is used to regulate the intake air diesel engines do not use throttle body units their engine speed is regulated controlled by the amount of fuel injected

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nov 21 2018 scanning codes gave p10a4 intake air flap control actuator mechanical malfunction more often than not this would only happen when cold and the code could often be cleared after it had been run for a while i had a full diagnostic run which included running through test cycles of all valves and actuators and this showed nothing up

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apr 30 2017 obd ii fault code p2009 is a generic code that is most commonly defined as intake manifold air control actuator solenoid bank 1 circuit low but sometimes also as intake manifold runner control imrc solenoid control circuit low bank 1 or less often as intake manifold runner control circuit low bank 1

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feb 16 2016 searching for fault code p10a4 gets me several vag related forum posts that indicate that the problem is related to a vacuum operated flap in the air intake and that the fault sends you into limp mode which agrees with what you report the fix seems to be to replace the intake manifold which seems a little drastic to me

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oct 5 2019 the fault that s caused limp mode is p10a0 actuation regulating flap for intake air electrical which is the regulating flap for the air bypass of the supercharger people commonly misdiagnose the 004256 control circuit for intake air regulating flap error for n75 valves or throttle bodies as its an error specific to the 1 4 tsi

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jan 21 2012 step 1 locate the imrc motor it s on the driver s side of the engine under the hpfp on the side of the intake manifold see the pic below its circled in red step 2 remove the wiring harness that s in the way just unplug all connectors that you see attached to that big harness throttle body hpfp the motor itself etc

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