

HOW TO APPLY GENERAL TOLERANCE

STANDARD TOLERANCE GRADES ISO 286-1																					
St. No.	BASIC SIZE (mm)		IT1	IT2	IT3	IT4	IT5	IT6	IT7	IT8	IT9	IT10	IT11	IT12	IT13	IT14	IT15	IT16	IT17	IT18	
	ABOVE	UP TO	TOLERANCES															COLOR CODE			
			MICROMETERS (µm)							MILLIMETERS (mm)											
1	-	3	0.8	1.2	2	3	4	6	10	14	25	40	60	0.1	0.14	0.25	0.4	0.6	1	1.4	ORANGE LIGHT
2	3	4	1	1.5	2.5	4	5	8	12	18	30	48	75	0.12	0.18	0.3	0.48	0.75	1.2	1.8	AGU A LIGHT
3	4	10	1	1.5	2.5	4	6	9	15	22	36	58	90	0.15	0.22	0.36	0.58	0.9	1.5	1.2	PURPLE LIGHT
4	10	18	1.2	2	3	5	8	11	18	27	43	70	110	0.18	0.27	0.43	0.7	1.1	1.8	2.2	ORANGE GREEN
5	18	30	1.5	2.5	4	6	9	14	21	33	52	84	130	0.21	0.33	0.52	0.84	1.3	2.1	2.6	RED LIGHT
6	30	50	1.5	2.5	4	7	11	16	25	38	62	100	160	0.25	0.38	0.62	1	1.6	2.5	3.2	RED LIGHT
7	50	80	2	3	5	8	13	19	30	46	74	120	200	0.3	0.46	0.74	1.2	1.9	3	4.6	DARK RED
8	80	120	2.5	4	6	10	15	23	35	54	87	140	230	0.35	0.54	0.87	1.4	2.2	3.5	5.4	PAN DARKER
9	120	180	3.5	5	8	12	18	28	40	63	100	160	260	0.4	0.63	1	1.6	2.5	4	6.3	ORANGE LIGHT
10	180	250	4.5	7	10	14	20	30	46	72	110	180	290	0.46	0.72	1.1	1.8	2.9	4.6	7.2	AGU A LIGHT
11	250	315	6	8	12	16	23	33	52	80	120	200	320	0.52	0.8	1.3	2.1	3.2	5.2	8	PURPLE LIGHT
12	315	400	7	9	14	18	26	36	57	85	140	230	360	0.57	0.85	1.4	2.3	3.6	5.7	8.5	ORANGE GREEN
13	400	500	8	10	15	20	28	40	63	95	150	250	400	0.63	0.95	1.5	2.5	4	6.3	9.5	RED LIGHT
14	500	630	9	11	16	22	32	46	70	110	175	280	450	0.7	1.1	1.75	2.8	4.5	7	11	RED LIGHT
15	630	800	10	13	18	25	36	50	75	110	180	300	500	0.8	1.25	2	3.2	5	8	12.5	DARK RED
16	800	1000	12	15	21	28	40	56	80	120	200	350	600	0.9	1.4	2.1	3.5	5.6	9	14	PAN DARKER
17	1000	1250	14	18	25	33	47	66	95	140	250	400	650	1.05	1.65	2.6	4.2	6.6	10.5	16.5	ORANGE LIGHT
18	1250	1600	15	21	28	38	53	75	105	150	250	400	700	1.25	1.95	3	5	7.5	12.5	19.5	AGU A LIGHT
19	1600	2000	18	25	33	46	65	90	130	190	300	500	800	1.5	2.3	3.5	6	9	15	23	PURPLE LIGHT
20	2000	2500	22	30	41	55	75	105	150	210	350	600	1000	1.75	2.6	4.2	7	11	17.5	26	ORANGE GREEN
21	2500	3150	26	36	50	68	95	135	190	270	450	800	1300	2.1	3.2	5.2	9.2	13.5	21	32	RED LIGHT

TO CHOOSE IT GRADE FOR MANUFACTURING AND MAJOR STEPS TO BE FOLLOWED IN ISO 286-1 STANDARD CHART EXPLAINED WITH EXAMPLES

Standard Engineering Tolerance Chart

M Woodhall



Standard Engineering Tolerance Chart:

Unveiling the Magic of Words: A Report on "**Standard Engineering Tolerance Chart**"

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