

Pump Assembly Number

6166-71-1340, 1 (103660-0520) (Left bank)
 6166-71-1380, 1 (103660-0520) (Right bank)

() : Manufacture's part No.

Injection Pump Type	Pump Manufacturer
PES-ZWX	ZEXEL

Applicable Machine		Applicable Engine	
Model	Serial No.	Model	Serial No.
HD1200M-1	1501 and up	SA12V170-1	10001 and up

Injection Timing

Rotating direction	Clockwise viewed from drive end
Injection order	1 - 5 - 3 - 6 - 2 - 4
Injection interval	60° ± 30'
Plunger pre-stroke (mm)	3.8
Delivery valve retraction volume (mm ³ /st)	120

Engine Specification

Rated horsepower (kw(HP)/rpm)	878(1,177)/2,100
Maximum torque (Nm(kgm)/rpm)	4,776(487)/1,500
High idling (rpm)	2,300 - 2,400
Low idling (rpm)	600 - 700
Pump tester capacity for Service standard	Motor: 7.5 KW

Calibration Standard

Conditions	Service standard	Manufacturer standard
- Service standard indicates data using calibration test parts. - Manufacture standard is data for factory test parts.	Nozzle part no.	(105780 - 0050)
	Nozzle holder part no.	(105780 - 2090)
	Injection pipe (O/D × I/D × length) (mm)	8 × 4 × 1,500
	Test oil	ASTM D975 No.2 diesel fuel or equivalent
	Oil temperature (°C)	www.epcatalogs.com
	Nozzle opening pressure (MPa(kg/cm ²))	29.4 (300)
	Transfer pump pressure (MPa(kg/cm ²))	0.16 (1.6)

Diesel Fuel Pump Calibration Data Manual

Christian G. Meyer



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