

	Injection Trial Data / 注塑工艺参数表	Mould Manufacturing No. / 模具制造编号			
		Trial No. / 试模次数	T-1		
		Record by / 工艺员	Elle	Date of trial / 试模日	2015/7/6

Information of Product / 产品信息				
Customer / 顾客	Customer company co., Ltd			
Part Name / 产品名称	0			
Part Number / 产品型号	0			
	Water Jet / 888	Material Code / 材料编号	Product Weight (g) / 制品重量	Runner Weight (g) / 料筒重量
	ABS	GP22	20	5.5

Specification of Trial Injection Machine / 试模注塑机信息	
Injection Machine Model Name & No. / 注塑机名称、型号	HTF 160T
Maximum Clamping Force (Ton) / 最大锁模力	160
Maximum Inj. Pressure (MPa) / 最大注塑压力	160
Screw Diameter (mm) / 螺杆直径	45
Maximum Inj. Capacity (cm ³) / 最大注塑容量	320

Injection Trial Data / 注塑工艺参数				
● Injection Machine Model / 注塑机型号	FANUC100			
● Clamping Force (Ton) / 锁模力	60			
● Cycle Time (sec) / 成型周期	Take out samples by hands. / 用手取出样品			
	Cooling Time / 冷却时间		Open/Close Time / 开关模	
	15		0	
	Open / 开模	*Take out / 取出	Close / 关模	
	4	3	4	
	Fill Time / 填充时间	Packing / 保压	Total Cycle Time 成型周期	
	1.5	5.4	32	
● Drying Material / 材料干燥	Temp. (C) / 温度	80	Time (hours) / 小时	4
● Material Temperature (C) / 熔体温度	Temp. setting / 设定温度			
	230	245	240	230
			220	0
				/
● Charge / 预塑	Charge End Position (mm) / 预塑位置			
	80			
	Screw Rotate Speed (rpm) / 螺杆转速			
	80			
	Back Pressure (Bar) / 背压			
	5			
	Sack Back Offset (mm) / 射退距离			
	5			

Injection Trial Data / 注塑工艺参数				
● Injection / 注射	Inj. Control Position (mm) / 注射控制位置			
	/	0	38	60
	5	4	3	2
	/	0	0	1000
	/	0	30	30
	Inj. Pressure (MPa) / 注射压力			
	Inj. Speed (cm/s) / 注射速度			
	Packing Pressure Transfer Position (mm) / 转保压位置			
	38			
	Cushion (mm) / 保压持点位置			
	11			
	1st. Packing / 第一段保压	Time (s) / 时间	Pres. (MPa) / 压力	Speed (cm/s) / 速度
		5	800	10
	2nd. Packing / 第二段保压	/	/	/
	3rd. Packing / 第三段保压	/	/	/
● Mould Temperature Control / 控制模具温度	Stationary side / 固定侧		Movement side / 移动侧	
Core Temp. Setting / 设定温度	55		35	
Surface Temp. (C) / 模具表面温度	55		35	

Injection Molding Universal Setup Sheet

PT Brinkman



Injection Molding Universal Setup Sheet:

Unveiling the Magic of Words: A Overview of "**Injection Molding Universal Setup Sheet**"

In some sort of defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their power to kindle emotions, provoke contemplation, and ignite transformative change is truly awe-inspiring. Enter the realm of "**Injection Molding Universal Setup Sheet**," a mesmerizing literary masterpiece penned by a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve into the book is central themes, examine its distinctive writing style, and assess its profound effect on the souls of its readers.

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web risk management as a more fluid and flexible endeavor time and maturity developing defined integrated leading practice

next gen risk value intelligent figure 1 erm maturity model next gen risk intelligent uses predictive analytics and data driven

technologies to automate processes generate insight and enable risk intelligent decision making

the project risk maturity model assessment of the u k mod s - Aug 28 2022

web apr 21 2004 the hvr project risk maturity model the project rmm is a computerized tool that is a development from a

generic risk maturity model proposed by david hillson 1997 a number of other sources have been used to develop the model

including the pram guide published by the association for project management 1997

risk maturity assessment explained risk maturity model - Aug 08 2023

web the risk maturity model rmm outlines key indicators and activities that comprise a sustainable repeatable and mature

enterprise risk management erm program taking the risk maturity self assessment organizations benchmark how in line their

current risk management practices are with the rmm indicators once completed each organization