

Table 2 — Plastic moulded part tolerances as symmetrical limit dimensions for sizes

Dimensions in millimetres

Tolerance group		Limit dimensions (GA) for nominal size ranges															
		1 to 3	> 3 to 6	> 6 to 10	> 10 to 16	> 16 to 30	> 30 to 50	> 50 to 80	> 80 to 120	> 120 to 180	> 180 to 250	> 250 to 315	> 315 to 400	> 400 to 500	> 500 to 630	> 630 to 800	> 800 to 1 000
T01	W	± 0,007	± 0,012	± 0,016	± 0,022	± 0,028	± 0,034	± 0,037	± 0,044	—	—	—	—	—	—	—	—
	MW	± 0,012	± 0,018	± 0,022	± 0,028	± 0,034	± 0,037	± 0,044	± 0,050	—	—	—	—	—	—	—	—
T02	W	± 0,013	± 0,020	± 0,026	± 0,033	± 0,042	± 0,050	± 0,050	± 0,050	± 0,13	± 0,15	± 0,16	± 0,18	± 0,20	—	—	—
	MW	± 0,020	± 0,028	± 0,035	± 0,043	± 0,052	± 0,060	± 0,060	± 0,13	± 0,15	± 0,16	± 0,18	± 0,20	± 0,22	—	—	—
T03	W	± 0,030	± 0,035	± 0,05	± 0,06	± 0,07	± 0,08	± 0,10	± 0,15	± 0,20	± 0,23	± 0,26	± 0,28	± 0,40	± 0,55	± 0,63	± 0,70
	MW	± 0,035	± 0,040	± 0,06	± 0,07	± 0,08	± 0,10	± 0,15	± 0,20	± 0,23	± 0,26	± 0,28	± 0,40	± 0,55	± 0,63	± 0,70	± 0,77
T04	W	± 0,05	± 0,05	± 0,06	± 0,08	± 0,11	± 0,13	± 0,15	± 0,23	± 0,32	± 0,35	± 0,41	± 0,45	± 0,63	± 0,88	± 1,00	± 1,15
	MW	± 0,05	± 0,06	± 0,08	± 0,11	± 0,13	± 0,15	± 0,23	± 0,32	± 0,35	± 0,41	± 0,45	± 0,63	± 0,88	± 1,00	± 1,15	± 1,30
T05	W	± 0,05	± 0,08	± 0,11	± 0,14	± 0,17	± 0,20	± 0,25	± 0,38	± 0,50	± 0,58	± 0,65	± 0,75	± 1,00	± 1,40	± 1,60	± 1,60
	MW	± 0,08	± 0,11	± 0,14	± 0,17	± 0,20	± 0,25	± 0,28	± 0,50	± 0,58	± 0,65	± 0,75	± 1,00	± 1,40	± 1,60	± 1,60	± 2,10
T06	W	± 0,07	± 0,12	± 0,16	± 0,22	± 0,28	± 0,31	± 0,37	± 0,57	± 0,80	± 0,93	± 1,05	± 1,15	± 1,60	± 2,30	± 2,50	± 2,60
	MW	± 0,12	± 0,16	± 0,22	± 0,28	± 0,31	± 0,37	± 0,57	± 0,80	± 0,93	± 1,05	± 1,15	± 1,60	± 2,30	± 2,50	± 2,60	± 3,10
T07	W	± 0,13	± 0,20	± 0,26	± 0,35	± 0,47	± 0,50	± 0,60	± 0,90	± 1,25	± 1,45	± 1,60	± 1,80	± 2,60	± 3,50	± 4,00	± 4,50
	MW	± 0,20	± 0,28	± 0,35	± 0,47	± 0,50	± 0,60	± 0,90	± 1,25	± 1,45	± 1,60	± 1,80	± 2,60	± 3,50	± 4,00	± 4,50	± 5,00
T08	W	± 0,20	± 0,31	± 0,45	± 0,58	± 0,68	± 0,80	± 0,95	± 1,60	± 2,00	± 2,30	± 2,60	± 2,85	± 4,00	± 5,50	± 6,25	± 7,00
	MW	± 0,31	± 0,45	± 0,58	± 0,68	± 0,80	± 0,95	± 1,40	± 2,00	± 2,30	± 2,60	± 2,85	± 4,00	± 5,50	± 6,25	± 7,00	± 7,75
T09		± 0,30	± 0,45	± 0,75	± 0,90	± 1,05	± 1,25	± 1,50	± 2,25	± 3,15	± 3,60	± 4,05	± 4,45	± 6,20	± 8,50	± 10,00	± 11,50

NOTE 1: W: Tool-specific dimensions; MW: Non-tool-specific dimensions.

NOTE 2: The differentiation of tool-specific and non-tool-specific dimension is not necessary for T08.

NOTE 3: Tolerances mean dimensions apply on nominal sizes for moulded part drawings ($\pm C_1$). For tolerancing of the distance between parallel surfaces that do not face each other directly but are arranged shifted to one another, the $\pm C_2$ dimension according to F.2 of this standard is to be used as nominal size.

NOTE 4: Dimensions under 1 mm and above 1 000 mm are subject to mandatory agreement.

NOTE 5: Only the limit values for non-tool-specific dimensions are to be used for general tolerances.

NOTE 6: Tolerances for material thicknesses are subject to mandatory agreement.

NOTE 7: General tolerances are to be indicated in the design documentation as follows: Example: DIN 16742 – T08.

NOTE 8: For validation of machine and process capability, see Annex E.

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