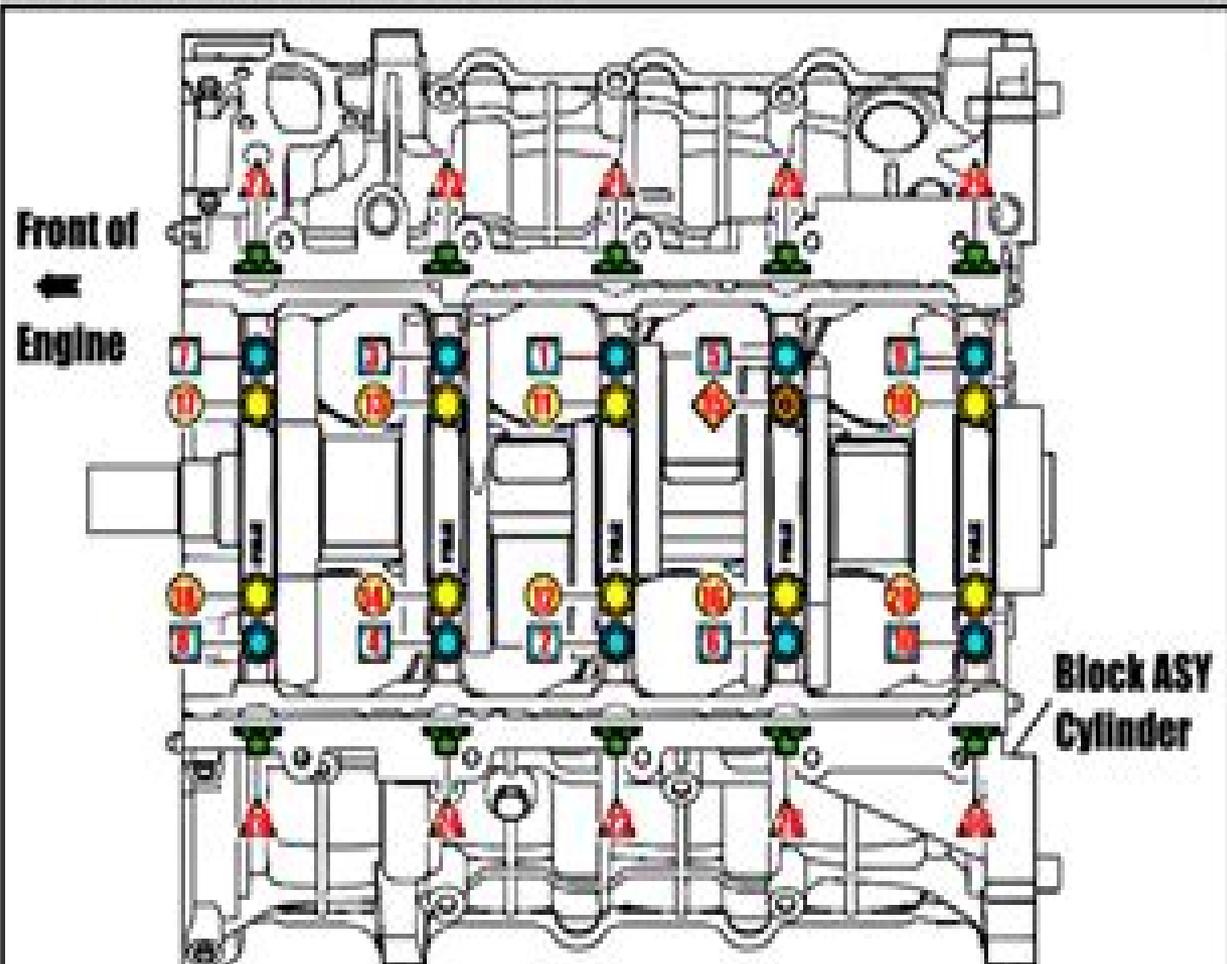


MAIN BEARING CAP TORQUE

M-6007-A50NA5.0L Engine Assembly



- -6345-(15mm HEX) BOLT - MAIN BEARING
- ▲ -6C358-(13mm HEX) SIDE BOLT - MAIN BEARING
- -6346-(13mm HEX) BOLT - MAIN BEARING
- ◆ -6K268-(15mm HEX) STUD- MAIN BEARING

1. Torque Fasteners №1 - №20 in Sequence 20 Nm
2. Torque Outer Fasteners №1-№10 in Sequence 40 Nm
3. Torque Inner Fasteners №11-№20 in Sequence 65 Nm
4. Rotate Fasteners №1-№20 in Sequence Clockwise 90
5. Torque Side Bolts №21 -№30 in Sequence 10 Nm
6. Torque Side Bolts №21 - №30 in Sequence 30 Nm
7. Rotate Side Bolts №21-№30 in Sequence Clockwise 60.

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