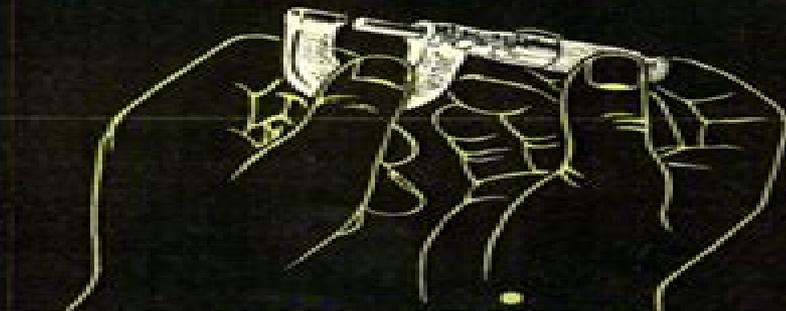


# ZEPHUS PRECISIONS



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REFERENCE TABLES  
FOR DRAWING OFFICE  
TOOLROOM & WORKSHOP**

**65p**

**METRIC REVISION  
1976**

## CONVERSION FACTORS

### LENGTH

|      |               |        |             |
|------|---------------|--------|-------------|
| 1 cm | = 0.3937 in   | 1 in   | = 25.4 mm   |
| 1 m  | = 3.2808 ft   | 1 ft   | = 0.3048 m  |
| 1 km | = 0.6214 mile | 1 mile | = 1.6093 km |

### WEIGHT

|         |              |       |               |
|---------|--------------|-------|---------------|
| 1 g     | = 0.0353 oz  | 1 oz  | = 28.35 g     |
| 1 kg    | = 2.2046 lb  | 1 lb  | = 0.4536 kg   |
| 1 tonne | = 0.9842 ton | 1 ton | = 1.016 tonne |

### AREA

|                  |                           |                     |                         |
|------------------|---------------------------|---------------------|-------------------------|
| 1 m <sup>2</sup> | = 1.196 yard <sup>2</sup> | 1 in <sup>2</sup>   | = 645.2 mm <sup>2</sup> |
| 1 hectare        | = 2.471 acre              | 1 yard <sup>2</sup> | = 0.8361 m <sup>2</sup> |
|                  |                           | 1 acre              | = 0.4047 hectare        |
|                  |                           | 1 sq mile           | = 259 hectare           |

### CAPACITY

|                   |                           |                     |                          |
|-------------------|---------------------------|---------------------|--------------------------|
| 1 cm <sup>3</sup> | = 0.061 in <sup>3</sup>   | 1 in <sup>3</sup>   | = 16.387 cm <sup>3</sup> |
| 1 m <sup>3</sup>  | = 1.308 yard <sup>3</sup> | 1 yard <sup>3</sup> | = 0.7646 m <sup>3</sup>  |
| 1 litre           | = 1.761 pints             | 1 pint              | = 0.57 litre             |
| 1 litre           | = 0.22 gallons            | 1 gallon            | = 4.5461 litre           |

### VELOCITY

|                                      |                  |          |              |
|--------------------------------------|------------------|----------|--------------|
| 1 km/h                               | = 0.6215 miles/h | 1 mile/h | = 1.609 km/h |
| 1 m/s                                | = 3.2808 ft/s    | 1 ft/s   | = 0.3048 m/s |
| Light 182.282 miles/s = 299.79 M m/s |                  |          |              |

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## STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

| STANDARD SIZES |       |        | STANDARD SIZES |      |        | STANDARD SIZES |      |        | DIN<br>LET.<br>SY. N. | ISO<br>MET.<br>SY. N. |
|----------------|-------|--------|----------------|------|--------|----------------|------|--------|-----------------------|-----------------------|
| IN.            | M.M.  | Dec.   | IN.            | M.M. | Dec.   | IN.            | M.M. | Dec.   |                       |                       |
|                | 0.30  | 0.0075 |                | 1.70 | 0.0425 |                | 4.70 | 0.1180 | 80                    | .80                   |
|                | 0.32  | 0.0087 |                | 1.75 | 0.0445 | 1/16           | 4.80 | 0.1215 | 79                    | .78                   |
|                | 0.35  | 0.0089 |                | 1.80 | 0.0470 | 1/8            | 4.90 | 0.1250 | 78                    | .76                   |
|                | 0.38  | 0.0095 |                | 1.85 | 0.0495 | 3/16           | 5.00 | 0.1270 | 77                    | .74                   |
|                | 0.40  | 0.0104 |                | 1.90 | 0.0510 | 1/4            | 5.10 | 0.1290 | 76                    | .73                   |
|                | 0.42  | 0.0106 |                | 1.95 | 0.0535 | 5/16           | 5.20 | 0.1315 | 75                    | .72                   |
|                | 0.45  | 0.0113 |                | 2.00 | 0.0560 | 3/8            | 5.30 | 0.1340 | 74                    | .71                   |
| 1/16           | 0.375 | 0.0094 |                | 2.05 | 0.0585 | 7/16           | 5.40 | 0.1365 | 73                    | .70                   |
|                | 0.40  | 0.0102 |                | 2.10 | 0.0610 | 1/2            | 5.50 | 0.1390 | 72                    | .69                   |
|                | 0.42  | 0.0105 |                | 2.15 | 0.0635 | 5/8            | 5.60 | 0.1415 | 71                    | .68                   |
|                | 0.45  | 0.0112 |                | 2.20 | 0.0660 | 3/4            | 5.70 | 0.1440 | 70                    | .67                   |
|                | 0.48  | 0.0122 |                | 2.25 | 0.0685 | 7/8            | 5.80 | 0.1465 | 69                    | .66                   |
|                | 0.50  | 0.0127 |                | 2.30 | 0.0710 | 1 1/8          | 5.90 | 0.1490 | 68                    | .65                   |
|                | 0.52  | 0.0133 |                | 2.35 | 0.0735 | 1 1/4          | 6.00 | 0.1515 | 67                    | .64                   |
|                | 0.55  | 0.0141 |                | 2.40 | 0.0760 | 1 3/8          | 6.10 | 0.1540 | 66                    | .63                   |
|                | 0.58  | 0.0149 |                | 2.45 | 0.0785 | 1 1/2          | 6.20 | 0.1565 | 65                    | .62                   |

SIZE AND LETTER SIZES

| STANDARD SIZES |       |        | STANDARD SIZES |       |        | STANDARD SIZES |       |        | DIN<br>LET.<br>SY. N. | ISO<br>MET.<br>SY. N. |
|----------------|-------|--------|----------------|-------|--------|----------------|-------|--------|-----------------------|-----------------------|
| IN.            | M.M.  | Dec.   | IN.            | M.M.  | Dec.   | IN.            | M.M.  | Dec.   |                       |                       |
|                | 6.70  | 0.1675 |                | 12.40 | 0.3125 |                | 22.00 | 0.5490 | 50                    | 4.80                  |
| 1/8            | 6.80  | 0.1715 | 1/8            | 12.50 | 0.3175 | 1/8            | 22.25 | 0.5590 | 49                    | 4.75                  |
|                | 6.90  | 0.1755 |                | 12.60 | 0.3225 | 1/4            | 22.50 | 0.5690 | 48                    | 4.70                  |
|                | 7.00  | 0.1795 |                | 12.70 | 0.3275 | 3/16           | 22.75 | 0.5790 | 47                    | 4.65                  |
|                | 7.10  | 0.1835 |                | 12.80 | 0.3325 | 1/4            | 23.00 | 0.5890 | 46                    | 4.60                  |
|                | 7.20  | 0.1875 |                | 12.90 | 0.3375 | 5/16           | 23.25 | 0.5990 | 45                    | 4.55                  |
|                | 7.30  | 0.1915 |                | 13.00 | 0.3425 | 3/8            | 23.50 | 0.6090 | 44                    | 4.50                  |
|                | 7.40  | 0.1955 |                | 13.10 | 0.3475 | 1/2            | 23.75 | 0.6190 | 43                    | 4.45                  |
|                | 7.50  | 0.2000 |                | 13.20 | 0.3525 | 5/8            | 24.00 | 0.6290 | 42                    | 4.40                  |
|                | 7.60  | 0.2045 |                | 13.30 | 0.3575 | 3/4            | 24.25 | 0.6390 | 41                    | 4.35                  |
|                | 7.70  | 0.2090 |                | 13.40 | 0.3625 | 7/8            | 24.50 | 0.6490 | 40                    | 4.30                  |
|                | 7.80  | 0.2135 |                | 13.50 | 0.3675 | 1 1/8          | 24.75 | 0.6590 | 39                    | 4.25                  |
|                | 7.90  | 0.2180 |                | 13.60 | 0.3725 | 1 1/4          | 25.00 | 0.6690 | 38                    | 4.20                  |
|                | 8.00  | 0.2225 |                | 13.70 | 0.3775 | 1 3/8          | 25.25 | 0.6790 | 37                    | 4.15                  |
|                | 8.10  | 0.2270 |                | 13.80 | 0.3825 | 1 1/2          | 25.50 | 0.6890 | 36                    | 4.10                  |
|                | 8.20  | 0.2315 |                | 13.90 | 0.3875 | 1 3/4          | 25.75 | 0.6990 | 35                    | 4.05                  |
|                | 8.30  | 0.2360 |                | 14.00 | 0.3925 | 2              | 26.00 | 0.7090 | 34                    | 4.00                  |
|                | 8.40  | 0.2405 |                | 14.10 | 0.3975 | 2 1/8          | 26.25 | 0.7190 | 33                    | 3.95                  |
|                | 8.50  | 0.2450 |                | 14.20 | 0.4025 | 1 1/2          | 26.50 | 0.7290 | 32                    | 3.90                  |
|                | 8.60  | 0.2495 |                | 14.30 | 0.4075 | 3/2            | 26.75 | 0.7390 | 31                    | 3.85                  |
|                | 8.70  | 0.2540 |                | 14.40 | 0.4125 | 2              | 27.00 | 0.7490 | 30                    | 3.80                  |
|                | 8.80  | 0.2585 |                | 14.50 | 0.4175 | 2 1/4          | 27.25 | 0.7590 | 29                    | 3.75                  |
|                | 8.90  | 0.2630 |                | 14.60 | 0.4225 | 2 3/8          | 27.50 | 0.7690 | 28                    | 3.70                  |
|                | 9.00  | 0.2675 |                | 14.70 | 0.4275 | 2 1/2          | 27.75 | 0.7790 | 27                    | 3.65                  |
|                | 9.10  | 0.2720 |                | 14.80 | 0.4325 | 2 3/4          | 28.00 | 0.7890 | 26                    | 3.60                  |
|                | 9.20  | 0.2765 |                | 14.90 | 0.4375 | 3              | 28.25 | 0.7990 | 25                    | 3.55                  |
|                | 9.30  | 0.2810 |                | 15.00 | 0.4425 | 3 1/8          | 28.50 | 0.8090 | 24                    | 3.50                  |
|                | 9.40  | 0.2855 |                | 15.10 | 0.4475 | 1 1/2          | 28.75 | 0.8190 | 23                    | 3.45                  |
|                | 9.50  | 0.2900 |                | 15.20 | 0.4525 | 2              | 29.00 | 0.8290 | 22                    | 3.40                  |
|                | 9.60  | 0.2945 |                | 15.30 | 0.4575 | 2 1/4          | 29.25 | 0.8390 | 21                    | 3.35                  |
|                | 9.70  | 0.3000 |                | 15.40 | 0.4625 | 2 3/8          | 29.50 | 0.8490 | 20                    | 3.30                  |
|                | 9.80  | 0.3050 |                | 15.50 | 0.4675 | 2 1/2          | 29.75 | 0.8590 | 19                    | 3.25                  |
|                | 9.90  | 0.3100 |                | 15.60 | 0.4725 | 2 3/4          | 30.00 | 0.8690 | 18                    | 3.20                  |
|                | 10.00 | 0.3150 |                | 15.70 | 0.4775 | 3              | 30.25 | 0.8790 | 17                    | 3.15                  |
|                | 10.10 | 0.3200 |                | 15.80 | 0.4825 | 3 1/8          | 30.50 | 0.8890 | 16                    | 3.10                  |
|                | 10.20 | 0.3250 |                | 15.90 | 0.4875 | 2 3/4          | 30.75 | 0.8990 | 15                    | 3.05                  |
|                | 10.30 | 0.3300 |                | 16.00 | 0.4925 | 3              | 31.00 | 0.9090 | 14                    | 3.00                  |

SIZE AND LETTER SIZES

# Zeus Engineering Booklet

**Yijin Wang**



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