

## I Improper Fit



① Phenomenon: Fluting, Cracking, Left/Right or Inner Ring Free Surface  
② Cause: Loose Interference Fit with Shaft



① Phenomenon: Fluting on Inner Ring Free Surface  
② Cause: Excessive Interference Fit with Shaft

## II Improper Lubrication



① Phenomenon: Flaking on Grooves, Spalls, Surface of Grooves  
② Cause: Inadequate Lubrication Method, or Inappropriate Lubricant



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Excessive Lubrication Method, or Inappropriate Lubricant



① Phenomenon: Flaking on Grooves, Spalls, Surface of Grooves  
② Cause: Inadequate Lubrication Method, or Inappropriate Lubricant

## III Improper Adjustment



① Phenomenon: Flaking on Grooves  
② Cause: Improper Axial Fit



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Excessive Radial Interference Fit



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Excessive Radial Interference Fit

## IV Misassembly



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Incorrect Handling during Assembly



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Incorrect Handling during Assembly



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Incorrect Handling during Assembly

## V Misalignment (Distortion of Bearings)



① Phenomenon: Excessive Flaking on Grooves and Groove Ribs  
② Cause: Misalignment



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Excessive Load due to Misalignment

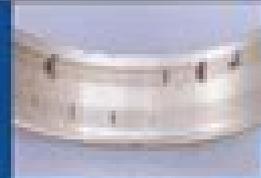


① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Angular Assembly

## VI Corrosion



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Bearings left (unused) for Long Period under Moist Conditions



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Bearings left (unused) for Long Period under Moist Conditions



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Moisture Contamination during Operation

## VII Impact Load



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Excessive Vibration or Impact during Operation



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Excessive Vibration or Impact during Operation



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Excessive Load (Excess Load)

## VIII Electric Fitting

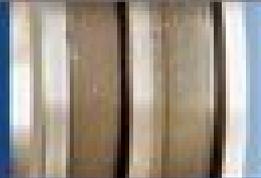


① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Electric Fitting



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Electric Fitting

## IX Dirty Lubricant



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Contamination by Foreign Matter or Flakes from Other Bearing



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Contamination by Foreign Matter or Flakes from Other Bearing



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Contamination by Foreign Matter or Flakes from Other Bearing

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① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Current Passed Through Inside of Bearing



① Phenomenon: Flaking on Grooves, Spalls, Grooves, Ring Ribs  
② Cause: Current Passed Through Inside of Bearing

# Rolling Bearing Failures E Longo

**A Loxley**



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