

# 03. Calculate Process Capability Indices

Compute  $C_p$ ,  $C_{pk}$ ,  $P_p$ , and  $P_{pk}$  to evaluate the process capability.

## 02. Verify Stability

Ensure the process is stable and in control using control charts.

## 04. Interpret Results

Compare the calculated indices to desired capability benchmarks (e.g.,  $C_p$ ,  $C_{pk} \geq 1.33$  is often considered acceptable).

## 01. Collect Data:

Gather a representative sample of data from the process.

## 05. Identify Improvement Areas

If the process is not capable, identify and implement improvements to reduce variability or shift the process mean.



# Process Capability Analysis For Six Qms Global Llc

**O García**



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