

ME-104 MANUFACTURING PRACTICE

L	T	P
1	-	6

Maximum Marks:	100
Internal :	40
External:	60

PART-A

1. **CARPENTRY AND PATTERN MAKING :** Various types of timber and practice boards, defects in timber, seasoning of wood; tools, wood operation and various joints; exercises involving use of important carpentry tools to practice various operations and making joints.
2. **FOUNDRY SHOP** Introduction to moulding materials; moulds; use of cores; melting furnaces; tools and equipment used in foundry shops; firing of a cupola furnace; exercises involving preparation of small sand moulds and castings.
3. **FORGING PRACTICE:** Introduction to forging tools; equipments and operations; forgability of metals; exercises on simple smithy; forging exercises.
4. **MACHINE SHOP** machines, grinders etc; cutting tools and operations; exercises involving awareness.

PART-B

5. **WELDING SHOP:** Introduction to different welding methods; welding equipment; electrodes; welding joints; welding defects; exercises involving use of gas/electric arc welding.
6. **ELECTRICAL & ELECTRONICS SHOP** Introduction to electrical wiring; preparation of PCBs involving soldering applied to electrical and electronic applications; exercises preparation of PCBs involving soldering applied to electrical and electronic applications.
7. **SHEET METAL:** Shop development of surfaces of various objects; sheet metal forming and joining operations, joints, soldering and brazing; exercises involving use of sheet metal forming operations for small joints.
8. **FITTING SHOP** Introduction of fitting practice and tools used in fitting shop; exercise involving marking, cutting, fitting practice (Right Angles), male- Female mating parts practice, trapping practice.

TEXT BOOKS

1. Raghuwanshi, B.S. : A course in Workshop technology, Vol I & II, Dhanpat Rai & Sons , New Delhi.
2. Jain, R.K. : Production Technology, Khanna Publishers, New Delhi.
3. Singh, S. : Manufacturing Practice, S.K. Kataria & Sons, New Delhi

Btech Basic Mechanical Engineering Workshop Manual

Ernest PULL



Btech Basic Mechanical Engineering Workshop Manual :

A Text Manual of Engineering Workshop Technology N. Balasubramanyam, G. Prasanthi, 2016-05-26 This book on Basic Engineering Workshop Technology has been written as per curriculum of JNT University to help first Year B Tech Students This subject matter is presented in simple language and in a proper sequence so that an average student can be easily grasp the subject matter At the end of each exercise a model viva voce questions is given for the benefit of the book reader and appearing for their lab External examinations and other competitive examinations **International**

Conference on Vehicle Structures Institution of Mechanical Engineers (Great Britain). Automobile Division, 1984 Cover title Vehicle structures *Indian Books in Print*, 2003 Engineering Workshop Manual E. Pull, 1990 Engineering Workshop (Group A) B Varun, 2020-02-05 Designed for the core course on Engineering Workshop offered to all first year Engineering students This manual presents clear and concise explanation on the basic principles of manufacturing and equips students with overall knowledge on welding and sheet metal works This book describes the general principles of different workshop processes such as Metal joining process surface finishing and heat treatment The book also describes the basic machining processes such as simple turning facing and step turning processes etc **Engineering Workshop Manual for Students, Apprentices, Fitters, Turners, and General Machinists** Ernest Pull, 1946 **Workshop Manual, 2/e** P. Kannaiah, 2009 *Who's who in the Midwest*, 1990 A biographical dictionary of noteworthy men and women of the Central and Midwestern States **Who's who in Finance and Business**, 2008 Engineering Workshop Manual E. Pull, 1941 *Engineering Workshop Manual... With... Rules, and Tables* E. Pull, 1946 **Engineering Workshop Manual** Ernest Pull, 1930 *Who's Who in the Midwest, 1990-91*, 1990-10 **Government Reports Announcements**, 1975 **Engineering Workshop Manual ... Tenth edition, revised and ... enlarged** Ernest PULL, 1943 Engineering Workshop Manual, Etc Ernest Pull, 1946 *Engineering Workshop Manual ... Eleventh Edition, Etc* Ernest PULL, 1946 **Engineering Workshop Manual ... Sixth Edition ... of "The Engineering Workshop Handbook."** Ernest PULL, 1928 Engineering Workshop Manual Ernest Pull, 1946 **MECHANICAL WORKSHOP PRACTICE, Second Edition** JOHN, K. C., 2010-08-27 Designed for the core course on Workshop Practice offered to all first year diploma and degree level students of engineering this book presents clear and concise explanation of the basic principles of manufacturing processes and equips students with overall knowledge of engineering materials tools and equipment commonly used in the engineering field The book describes the general principles of different workshop processes such as primary and secondary shaping processes metal joining methods surface finishing and heat treatment The workshop processes covered also include the hand working processes such as benchwork fitting arc welding sheet metal work carpentry blacksmithy and foundry It also explains the importance of safety measures to be followed in workshop processes and details the procedure of writing the records of the practices The tools and equipment used in each hand working process

are enumerated before elaborating the process Finally the book discusses the machining processes such as turning operations the cutting tools and the tools used for measuring and marking and explains the working principle of Engine Lathe An appendix for advanced level practice and assessment of work has also been included New to This Edition A separate chapter on Plumbing as per the revised syllabus of Indian Universities Method for sketching isometric single line piping layout Neatly drawn illustrations and examples on Plumbing Key Features Follows the International Standard Organization ISO code of practice for drawings Includes a large number of illustrations to explain the methods and processes discussed Contains chapter end questions for viva voce test and exercises for making models

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