

Ladder and Functional Block Programming

by Stefan

The word *ladder programming* comes from the word *Programmable Logic Controller* (PLC) by Brown, 1969. [http://www.plcopen.org](#). The first edition of the book was published in 1984, which explains why the word *controller* was present in the title. "Technological advances in recent years have resulted in the development of the programmable logic controller (PLC) and a corresponding evolution of ladder programming." (Brown, 1989). The ladder program term is from the book edition in 2000.

The idea of the book is something of a mixture between an electrical engineer or any other profession in programmable logic controllers and also at least the basis of providing support, making sure that users work with programmable logic controllers. It addresses the problem of different programming control systems being using different notations and program terms for describing the principal structure and illustrating them with examples from a range of controllers.

In some the reader is showing the ability necessary to write programs for programmable logic controllers, using standard structures, modifications, operations and functions are included in the book with examples on all major logic controllers and providing them at the end of the book.

Now, *Programmable Logic Controller* is not called as PLCs, but as, or can be in the industry with this concept is included here. The access is simple. I personally have experience with this something I learned from a teacher at some stage in my career. We used to discuss PLC's being used by engineers outside and given knowledge of traditional programming languages and techniques, an approach called "ladder programming" and developed. This is an approach for engineers to create programs

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ML Morrison



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