

Table 3. Parameters of the Johnson–Cook material model for Al 6061-T6 alloy.^{1,2,47,48}

Model	A (MPa)	B (MPa)	C	n	m
Lesuer et al. ¹	324	114	0.002	0.42	1.34
M1 model					
Daoud et al. ²	250	79.70	0.0249	0.499	1.499
M2 model					

Johnson Cook Aluminum

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