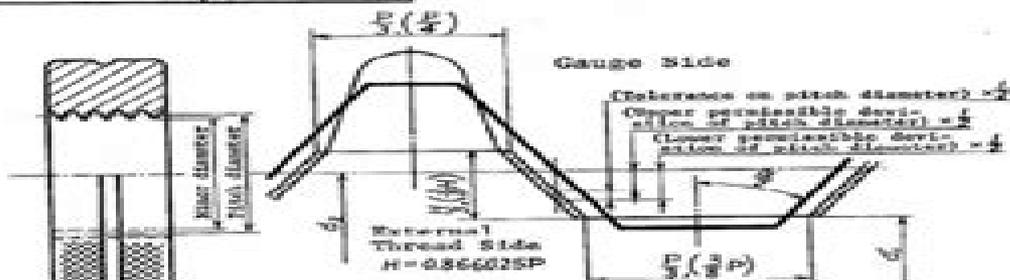


Appendix Table 5. Shape, Dimensions, Permissible Deviations and Tolerance of Not-Go Thread Ring Gauge for Inspection (I R) (Metric Coarse Screw Thread)

Symbol of gauge	
For tolerance class 1 screw thread	I R I
For tolerance class 2 screw thread	I R II
For tolerance class 3 screw thread	I R III



(The thick continuous line shows the basic profile of metric screw thread.)

Unit: mm

Nominal designation of screw thread to be inspected	Pitch diameter P (mm)	Basic diameter d ₂ (mm)	Pitch diameter (P)												Pitch diameter P (mm)	Nominal diameter of ball end of thread P (mm)	Standard value of minor diameter of gauge (mm)		
			For tolerance class 1 screw thread			For tolerance class 2 screw thread			For tolerance class 3 screw thread			For tolerance class 1 screw thread	For tolerance class 2 screw thread	For tolerance class 3 screw thread					
			Lower permissible deviation	Upper permissible deviation	Tolerance	Lower permissible deviation	Upper permissible deviation	Tolerance	Lower permissible deviation	Upper permissible deviation	Tolerance								
M 1	0.25	0.608	-0.1	0	0	-0.08	0	0	—	—	—	—	—	—	—	—	—	—	
M 1.1*	0.25	0.928	-0.1	0	0	-0.1	0	0	—	—	—	—	—	—	—	—	—	—	
M 1.2	0.25	1.008	-0.1	0	0	-0.08	0	0	—	—	—	—	—	—	—	—	—	—	
M 1.4	0.3	1.208	-0.1	0	0	-0.1	0	0	—	—	—	—	—	—	—	—	—	—	
M 1.6*	0.35	1.378	-0.1	0	0	-0.1	0	0	—	—	—	—	—	—	—	—	—	—	
M 1.7	0.35	1.478	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	
M 1.8*	0.35	1.578	-0.1	0	0	-0.1	0	0	—	—	—	—	—	—	—	—	—	—	
M 2	0.4	1.768	-0.1	0	0	-0.1	0	0	—	—	—	—	—	—	—	—	—	—	
M 2.2*	0.45	1.998	-0.1	0	0	-0.1	0	0	—	—	—	—	—	—	—	—	—	—	
M 2.3	0.4	2.048	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	
M 2.5*	0.45	2.208	-0.1	0	0	-0.1	0	0	—	—	—	—	—	—	—	—	—	—	
M 2.6	0.45	2.308	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	
M3 x 0.5*	0.5	2.678	-0.1	0	0	-0.1	0	0	—	—	—	—	—	—	—	—	—	—	
M 3.5	0.6	3.128	-0.1	0	0	-0.1	0	0	—	—	—	—	—	—	—	—	—	—	
M4 x 0.7*	0.7	3.648	-0.1	0	0	-0.1	0	0	—	—	—	—	—	—	—	—	—	—	
M 4.5	0.75	4.018	-0.1	0	0	-0.1	0	0	—	—	—	—	—	—	—	—	—	—	
M5 x 0.8*	0.8	4.488	-0.1	0	0	-0.1	0	0	0.06	0.14	0	0.06	0.14	0	0.06	0.14	0.06	0.14	
M 6	1	5.358	-0.1	0	0	-0.1	0	0	0.08	0.16	0	0.08	0.16	0	0.08	0.16	0.08	0.16	
M 7	1	6.358	-0.1	0	0	-0.1	0	0	0.08	0.16	0	0.08	0.16	0	0.08	0.16	0.08	0.16	
M 8	1.25	7.288	-0.1	0	0	-0.1	0	0	0.08	0.16	0	0.08	0.16	0	0.08	0.16	0.08	0.16	

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