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Introduction to Machining Science



G.K. Lal



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**G. K. Lal, N. Venkata Reddy, Vijay
Gupta**



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Introduction to Machining Science G. K. Lal, 2007 About the Book This book is an attempt to consolidate the basic scientific studies in the machining area so that fundamental mechanics and other concepts related to primary machining processes could be understood The book is essentially designed for senior undergraduate mechanical and production engineering students but practicing engineers will also find it useful for tool and product design The topics covered include plastic deformation chip formation tool geometry mechanics of orthogonal and oblique cutting measurement of cutting force cutting temperature tool wear and tool life economics of machining grinding of metals and machining vibrations The analyses presented have been illustrated through numerical examples Review questions and bibliography are also included About the Author Dr G K Lal has been associated with the Indian Institute of Technology Kanpur for the past 34 years He retired as a Professor of Mechanical Engineering in 2003 and had earlier held the positions of Dean 1976 80 and Deputy Director 1982 88 Before joining IIT Kanpur he had taught at the Banaras Hindu University and held research positions at the University of Sherbrooke Canada and the Carnegie Mellon University USA He also worked as a Design Engineer with the Abitibi Paper and Power Corp of Canada

Introduction To Machining Science G K Lal, 1996 Machining Processes Have Existed For A Long Time But It Was Only After The Scientific Study Of These Processes Which Started Some Fifty Years Ago That Major Improvements In Tool Design Tool Materials And Machining Techniques Were Brought About This Book Is An Attempt To Consolidate The Basic Scientific Studies In The Machining Area So That Fundamental Mechanics And Other Concepts Related To The Primary Machining Processes Could Be Understood The Chapters Have Been Arranged In A Logical Sequence And The Materials Are Presented In Such A Manner That No Special Background Is Required He Book Is Essentially Designed For Senior Undergraduate Mechanical Production Engineering Students But Practicing Engineers Will Also Find It Useful For Tool And Product Design The Topics Covered Includes Mechanics Of Machining Processes Measurement Of Cutting Forces Thermal Aspects Of Machining Tool Wear And Tool Life Economics Of Machining And Grinding Of Metals Sthe Basic Analyses Presented Have Been Illustrated Through Numerical Examples

Advanced Machining Science Vijay Kumar Jain, 2022-09-30 As machining processes become more advanced so does the science behind them This book emphasizes these scientific developments in addition to the more widely covered technological aspects providing a full understanding of how machining has adapted to material constraints and moved beyond conventional methods in recent years Numerous processes have been developed to allow the use of increasingly tough corrosion resistant and temperature resistant materials in machining The advanced machining processes covered in this book range from mechanical thermoelectric and electrochemical including abrasive water jet machining electric discharge machining and micromachining ion beam machining and hybrid processes It also addresses the sustainability issues raised by these processes The underlying science of machining is centered throughout as none of these processes can reach their full potential without both technical

expertise and scientific understanding Advanced Machining Science and its scientific approach will be of particular interest to students researchers and shop floor engineers **Fundamentals of Manufacturing Processes** G. K. Lal,S. K. Choudhury,2005 Describes fundamentals of various processes which have been classified as constant mass operations material removal operations and material addition operations In this book the processes discussed are casting metal forming processing of plastics powder metallurgy processing heat treatment metal cutting and welding and allied processes

Nanofinishing Science and Technology Vijay Kumar Jain,2016-12-12 Finishing is the final operation after a part is sized and shaped Currently in high tech industries there is a demand for nano level surface finishing of components This process is done to improve the surface finish to remove the recast layer or to remove surface and sub surface defects The result is low friction longer product life and low power requirements Equally important is the aesthetic aspect of the product This subject is growing very fast from the technology as well as a science point of view Books on this subject are very limited particularly those ones that deal with both the science as well as the technology aspects **Journal of Engineering for Industry** ,1996

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provide an introduction to the design process the manufacturing processes and the tools for integration to young engineering students Fundamental information on materials manufacturing processes and integrated manufacturing are provided which will help the designer in the selection of most appropriate materials processes and methods to transform his ideas into a successful product

Fundamentals of Machining and Machine Tools ,2013-12-30 Fundamentals of Machining and Machine Tools deals with analytical modeling techniques of machining processes modern cutting tool materials and their effects on the economics of machining The book thoroughly illustrates the causes of various phenomena and their effects on machining practice It includes description of machining processes outlining the merits and de merits of various modeling approaches Spread in 22 chapters the book is broadly divided in four sections 1 Machining Processes 2 Cutting Tools 3 Machine Tools 4 Automation Data on cutting parameters for machining operations and main characteristics of machine tools have been separately provided in Annexures In addition to exhaustive theory a number of numerical examples have been solved and arranged in various chapters Question bank has been given at the end of every chapter The book is a must for anyone involved in metal cutting machining machine tool technology machining applications and manufacturing processes

Manufacturing Science and Technology K Varaprasad Rao,K. Vara Prasada Rao,2009 Suitable for mechanical industrial and production engineering students at both degree and diploma level and for competitive examinations this contains chapters covering the various topics the subject

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