

HOW TO APPLY GENERAL TOLERANCE

STANDARD TOLERANCE GRADES ISO 286-1																					
ST. NO.	BASIC SIZE (mm)		IT1	IT2	IT3	IT4	IT5	IT6	IT7	IT8	IT9	IT10	IT11	IT12	IT13	IT14	IT15	IT16	IT17	IT18	
	ABOVE	UP TO	TOLERANCES															COLOR CODE			
			MICROMETERS (µm)							MILLIMETERS (mm)											
1	-	3	0.8	1.2	2	3	4	6	10	14	25	40	60	0.1	0.14	0.25	0.4	0.6	1	1.4	ORANGE LIGHT
2	3	4	1	1.5	2.5	4	5	8	12	18	30	48	75	0.12	0.18	0.3	0.48	0.75	1.2	1.8	AGU-A LIGHT
3	4	10	1	1.5	2.5	4	6	9	15	22	36	58	90	0.15	0.22	0.36	0.58	0.9	1.5	1.2	PURPLE LIGHT
4	10	18	1.2	2	3	5	8	11	18	27	43	70	110	0.18	0.27	0.43	0.7	1.1	1.8	2.2	ORANGE GREEN
5	18	30	1.5	2.5	4	6	9	14	21	33	52	84	140	0.21	0.33	0.52	0.84	1.3	2.1	2.8	RED LIGHT
6	30	60	1.5	2.5	4	7	11	16	25	38	62	100	160	0.25	0.38	0.62	1	1.6	2.5	3.2	RED LIGHT
7	60	80	2	3	5	8	12	18	28	42	74	120	200	0.3	0.45	0.74	1.2	1.8	3	4.5	DARK RED
8	80	120	2.5	4	6	10	15	22	35	54	91	150	250	0.35	0.54	0.91	1.5	2.2	3.5	5.4	PAN DARKER
9	120	180	3.5	5	8	12	18	28	40	63	100	160	250	0.4	0.63	1	1.6	2.5	4	6.3	ORANGE LIGHT
10	180	250	4.5	7	10	16	25	38	58	92	150	250	400	0.45	0.72	1.15	1.85	2.8	4.5	7.2	AGU-A LIGHT
11	250	315	6	8	12	18	28	42	65	100	150	250	400	0.52	0.81	1.3	2.1	3.2	5.2	8.1	PURPLE LIGHT
12	315	400	7	9	14	22	34	52	80	120	180	300	500	0.57	0.87	1.4	2.3	3.5	5.7	8.7	ORANGE GREEN
13	400	500	8	10	16	25	38	58	88	135	200	350	600	0.63	0.97	1.55	2.5	4	6.3	9.7	RED LIGHT
14	500	630	9	11	18	28	42	65	100	150	250	400	650	0.7	1.1	1.75	2.8	4.5	7	11	RED LIGHT
15	630	800	10	12	20	30	45	70	110	170	280	450	750	0.8	1.25	2	3.2	5	8	12.5	DARK RED
16	800	1000	12	15	25	38	58	90	140	220	360	600	1000	0.9	1.4	2.3	3.6	5.6	9	14	PAN DARKER
17	1000	1250	14	18	30	45	68	105	165	260	420	700	1150	1.05	1.65	2.6	4.2	6.6	10.5	16.5	ORANGE LIGHT
18	1250	1600	15	20	35	55	85	130	200	320	520	850	1400	1.25	1.95	3.1	5	7.8	12.5	19.5	AGU-A LIGHT
19	1600	2000	18	25	40	65	100	150	230	360	580	950	1550	1.5	2.3	3.7	6	9.5	15	23	PURPLE LIGHT
20	2000	2500	22	30	48	75	110	170	260	400	650	1050	1750	1.75	2.6	4.2	7	11	17.5	26	ORANGE GREEN
21	2500	3150	26	36	58	90	135	210	330	520	850	1400	2300	2.1	3.2	5.2	8.5	13.5	21	33	RED LIGHT

TO CHOOSE IT GRADE FOR MANUFACTURING AND MAJOR STEPS TO BE FOLLOWED IN ISO 286-1 STANDARD CHART EXPLAINED WITH EXAMPLES

Standard Engineering Tolerance Chart

Emilie Sanchez



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web the great san francisco earthquake january 1 1981 this earthquake which occurred at 5 2 in the morning just as the dawn was breaking came from rupture of the san andreas fault from san juan bautista near hollister northward for 270 miles to

1906 san francisco earthquake wikipedia - Mar 13 2023

web coordinates 37 75 n 122 55 w at 05 12 pacific standard time on wednesday april 18 1906 the coast of northern california was struck by a major earthquake with an estimated moment magnitude of 7 9 and a maximum mercalli intensity of xi extreme

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web library of congress at 5 12 am on april 18 1906 san francisco residents were awakened by a 40 second tremor that moved furniture shattered glass and toppled chimneys after a 10 second

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web mar 28 2023 a magnitude 3 5 earthquake woke up parts of the san francisco bay area on tuesday morning the earthquake which struck at 6 01 a m was centered in pacifica along an area of the coastal

san andreas fault wikipedia - Apr 02 2022

web calaveras fault hayward fault zone a map displaying each of the seven major faults in the san francisco bay area and the probability of an earthquake or higher occurring on each fault between 2003 and 2032