

# SSPC: The Society for Protective Coatings

## SSPC-PA 1

### SHOP, FIELD, AND MAINTENANCE COATING OF METALS

#### 1. SCOPE

1.1 This standard provides basic requirements for best practices for application of industrial/marine protective coatings to coated or uncoated metallic substrates, and is intended for use by both specifiers and contractors, either in its entirety or by referencing specific sections. It focuses on the coating application process and application-related items that are included as one element of the contractor's work plan or process control procedures. The scope of this standard includes specific as well as general requirements for the application of liquid coatings applied by brush, spray, or roller. Detailed descriptions of site preparation, surface preparation, pretreatments, or selection of primers and finish coats are beyond the scope of this standard. Appendix A provides additional information about the value and use of project-specific contractor work plans. Appendix B provides an example of language that can be used in procurement/specification documents to specify compliance with requirements of SSPC-PA 1. Appendix C provides a list of additional SSPC reference materials.

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#### 3. REFERENCED STANDARDS

3.1 The latest issue, amendment, or revision of the referenced documents in effect at the time of publication of this standard is shown below and shall govern unless otherwise specified. Items preceded by an asterisk (\*) are referenced in the Notes and are not requirements of the standard.

3.2 If there is a conflict between the requirements of any of the cited reference documents and this standard, the requirements of this standard shall prevail.

#### 3.3 SSPC DOCUMENTS:

- |                 |  |
|-----------------|--|
| PA 2 (2015)     | Determining Compliance to Dry Coating Thickness Requirements |
| PA 17 (2012)    | Determining Compliance to Steel Profile Requirements         |
| Guide 12 (1998) | Guide for Illumination of Industrial Painting Projects       |
|                 | Guide for Planning Coatings Inspection                       |

#### 3.4 AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM) STANDARDS:<sup>1</sup>

- |                 |   |
|-----------------|---|
| D16 (2014)      | Standard Terminology for Paint, Related Coatings, Materials, and Applications                                       |
| D669-93 (2011)  | Standard Test Method for Evaluating Degree of Checking of Exterior Paints   |
| D714-02 (2009)  | Standard Test Method for Evaluating Degree of Blistering of Paints  |
| D4285-83 (2012) | Method for Indicating Oil or Water in Compressed Air  |
| E337-15         | Standard Test Method for Measuring Humidity with a Psychrometer (The Measurement of Wet- and Dry-Bulb Temperatures) |

#### 3.5 NACE INTERNATIONAL STANDARD:<sup>2</sup>

- \* SP0178 (2007) Fabrication Details, Surface Finishing Requirements, and Proper Design Considerations for Tanks and Vessels to be Lined for Immersion Service

#### 4. DEFINITIONS

**BLISTERING:** Formation of dome-shaped projections (blisters) in paints or varnish films resulting from local loss of adhesion and lifting of the film from an underlying paint film

<sup>1</sup> ASTM International, 100 Barr Harbor Drive, West Conshohocken, PA 19380-2899. For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>2</sup> NACE International, 14400 Park Ten Place, Houston, Texas 77044. Phone 281-228-6200. <http://www.nace.org>

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**Tobias Bleicker**



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 $4 \times 2$ ,  $4 \times 2$ ,  $7 \times 1$ ,  $2 \times 4$ ,  $4 \times 6$ ,  $3 \times 2$ ,  $3 \times 6$ ,  $8 \times 4$ ,  $2 \times 4$ ,  $2 \times 2$ ,  $4 \times 2$ ,  $4 \times 2$ ,  $4 \times 2$ ,  $4 \times 2$

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web what is the midpoint of line segment  $\overline{AB}$   $\overline{AB}$  start  $\overline{AB}$  end  $\overline{AB}$  in an  $x, y$  coordinate plane where the  $x$  and  $y$  tick marks scale by one a line segment  $\overline{AB}$  has endpoint  $A$  at  $(-2, 4)$  and endpoint  $B$  at  $(7, 3)$

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web distance formula to measure the distance between two points in an orthogonal coordinate system we use a formula that is very important in geometry this formula is actually extracted from the pythagorean theorem as it is written below  $a^2 + b^2 = d^2$  in which  $d$  is the length of the hypotenuse of a right triangle the longest side

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web what are the coordinates of the midpoint  $M(4, 2)$  compare the  $x$  coordinates of  $A$  and  $B$  and  $M$  compare the  $y$  coordinates of  $A$  and  $B$  and  $M$  how are the coordinates of the midpoint  $M$  related to the coordinates of  $A$  and  $B$  making sense of problems

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find the midpoint of the line segment between  $p(1, 5)$  and  $q(4, 3)$  solution using the formula the *midpoint formula review analytic geometry article khan academy* - May 12 2023

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web the formula for finding out the median is the sum of those two numbers divided by two ie  $\frac{a + b}{2}$  where  $a$  and  $b$  are numbers for whom you want to find the median here's how it works suppose you have a line segment on the number line with start point 3 and end point 5 the midpoint of the segment is 4

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web may 28 2023 example 11 2 use the distance formula to find the distance between the points  $(5, 3)$  and  $(7, 2)$  answer write the distance formula  $d = \sqrt{(x_2 - x_1)^2 + (y_2 - y_1)^2}$  label the points  $(x_1, y_1) = (5, 3)$  and  $(x_2, y_2) = (7, 2)$  and substitute  $d$

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web you can use the midpoint and distance formulas to find midpoint and distance as long as you know the coordinates of two points what is distance and midpoint the distance between two points is the length of the line segment connecting them

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web 1 use the distance formula 2 use the midpoint formula examples 1 find the distance between the points  $(3, 7)$  and  $(4, 10)$  2 determine whether the triangle formed by points  $A(2, 2)$ ,  $B(2, 1)$  and  $C(5, 4)$  is a right triangle 3 find the midpoint of the line segment joining the points  $P_1(6, 3)$  and  $P_2(4, 2)$  teaching notes

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web the blue text midpoint midpoint of the points  $(x_1, y_1)$  and  $(x_2, y_2)$  is given by the following formula  $\left( \frac{x_1 + x_2}{2}, \frac{y_1 + y_2}{2} \right)$  in this article we're going to derive this formula

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web 1 answer write the formula  $m = \frac{x_1 + x_2}{2}, \frac{y_1 + y_2}{2}$  substitute 2 3 for  $x_1 y_1$  and 2 2 for  $x_2 y_2$   $m = \frac{2 + 2}{2}, \frac{3 + 2}{2}$   $m = 0 1 2, 0 1 2$  the midpoint of the line segment ab is  $m = 0 1 2$

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web this method can be used to determine the distance between any two points in a coordinate plane and is summarized in the distance formula  $d = \sqrt{(x_2 - x_1)^2 + (y_2 - y_1)^2}$  the point that is at the same distance from two points  $a(x_1, y_1)$  and  $b(x_2, y_2)$  on a line is called the midpoint you

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web feb 14 2022 use the distance formula to find the distance between the points 5 3 and 7 2 solution write the distance formula  $d = \sqrt{(x_2 - x_1)^2 + (y_2 - y_1)^2}$  label the points  $x_1 y_1 = 5 3, x_2 y_2 = 7 2$  and substitute  $d = \sqrt{(7 - 5)^2 + (2 - 3)^2}$  simplify  $d = \sqrt{2^2 + 1^2} = \sqrt{4 + 1} = \sqrt{5}$

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web jun 14 2017 if you run into any problems you may find it helpful to review the following pages adding adjectives and adverbs to the basic sentence unit introduction to sentence combining after completing the exercise compare your new sentences with the original sentences in the paragraph on page two

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all adverbs have ly at the end here is a list of adverbs that do not have ly hard means difficult hardly is not the adverb of hard hardly means very little therefore

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