

# Comparison of API Q1 10<sup>th</sup> Edition to API Q1 9<sup>th</sup> Edition

**THIS IS PROVIDED FOR INFORMATIONAL PURPOSES ONLY. THE ORGANIZATION CLAIMING CONFORMANCE SHALL DO THEIR DUE DILIGENCE IN REVIEWING API Q1, 10<sup>th</sup> EDITION.**

The objective in developing the API Q1 10<sup>th</sup> edition comparison to the 9<sup>th</sup> edition was to provide a direct comparison between the two documents.

Content changes identified are those deemed by the task group as potentially significant to conformance. Word-for-word change analysis is not provided nor is rationale or potential impact of the changes.

The following notable administrative changes were made:

## Format

- Where appropriate a "General" section is identified (i.e., added or removed) to preface detailed requirements in following subsections and clauses within the specification.
- Where lists were in paragraph form, the lists were structured in bulleted format.
- Removed duplicate text and added cross references (e.g., see xx).

## Language

- Clarified definitions to eliminate the need for modifying terms throughout document.
- Subjective words, such as "ensure", were removed to the extent possible.
- The term "Development" was removed from repeated narrative in Section (5.4).

Ver. 4-25-24

## API Spec Q1 10th and 9th Editions - COMPARISON

Highlights of new clauses added to the 10 <sup>th</sup> Edition		Highlights of new clauses removed from the 10 <sup>th</sup> Edition		Comparison of API Q1 10 <sup>th</sup> Edition to API Q1 9 <sup>th</sup> Edition	
Clause	Spec Q1, 10th Edition, Errata 1	Clause	Spec Q1, 9th Edition, Errata 1, 2, 3, Addendum 1, 2	Comparison of API Q1 10 <sup>th</sup> Edition to API Q1 9 <sup>th</sup> Edition	Comparison of API Q1 10 <sup>th</sup> Edition to API Q1 9 <sup>th</sup> Edition
1	<b>Title</b> Quality Management System Requirements for Organizations Providing Products for the Petroleum and Natural Gas Industry	1	<b>Title</b> Specification for Quality Management System Requirements for Manufacturing Organizations for the Petroleum and Natural Gas Industry	Added "Products"	Added "Products"
1	<b>Scope</b> This specification establishes minimum quality management system requirements for organizations that provide products for use in the petroleum and natural gas industry.	1	<b>Scope</b> This specification establishes the minimum quality management system requirements for organizations that manufacture products or provide manufacturing-related processes under a product specification for use in the petroleum and natural gas industry.	Added "products"	Added "products"
			This specification applies the requirements of a quality management system for an organization to its ability to consistently provide reliable products and manufacturing-related processes that meet customer and legal requirements.	Added Paragraph from Scope	
			The quality management system requirements specified in this specification are in alignment with the requirements and format of document API Q1 for the provision of services and use of associated services (API Q2). Information marked "NOTE" are not requirements but are provided for guidance in manufacturing or verifying the associated requirement.	Added Paragraph from Scope	
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3	<b>Terms, Definitions, and Abbreviations</b>	3	<b>Terms, Definitions, and Abbreviations</b>	None	None
3.1	<b>Terms and Definitions</b> For the purposes of this specification, the terms and definitions given in ISO 9000 and the following shall apply. When identical terms are defined in ISO 9000 and this specification, the following definitions shall apply.	3.1	<b>Terms and Abbreviations</b> For the purposes of this specification, the terms and definitions given in ISO 9000 and the following shall apply. When identical terms are defined in ISO 9000 and this specification, the following definitions shall apply.	None	None
3.1.1	<b>acceptance criteria</b> Specified requirements of acceptability applied to process or product characteristics.	3.1.1	<b>acceptance criteria</b> Specified limits of acceptability applied to process or product characteristics.	Changed "limits" to "requirements"	
3.1.2	<b>acceptance inspection</b> Verification through monitoring or measurement that the product conforms to specified requirements.	3.1.2	<b>acceptance inspection</b> Verification through monitoring or measurement that the product conforms to specified requirements.	None	None

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