Fin de ciclo
M2

Final carr Pelican
I6

I1

Rem = off

Selector modo manual
I9

Cilindro horizontal manual
I10

SF002 ActQ1

Cilindro Horizontal
Q1

Cilindro vertical Manual
I11

Cilindro Vertical
Q2

SF001 ActQ2

Cilindro Pelican Manual
I12

SF003 ActQ3

Cilindro Pelican
Q3

Final carr Pelican
I6

SF004 Final
RS

Rem = off

Sensor Sup Pelican
I5

Sensor Sup Vertical
I7

Inicio de carrera
I3

SF004 Final

Fin de ciclo
M2

Program Manual Siemens

Adedeji B. Badiru,LeeAnn Racz

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