

**AWS D1.3 (Structural Welding Code-Sheet Steel)
Quick Review on Performance Qualification**

1-Guide (General on Essential Variables)

AWS D1.3, Section 4, Performance Qualification Test:

Any changes on the following items need requalification:

Thickness, F-Number (SMAW), Position, Weld Joint Type,
Process, Coating (addition or change), Vertical progression

Note 1: For the purpose of performance qualification, any one of the steels permitted by this code can be used, with no coating or have the same coating used in qualification.

Note 2: Two tests shall be required for each assembly test for performance qualification.

2-Guide (Position)

AWS D1.3, Table 4.4, Groove Test on Sheet

Position Tested	Position Qualified
Square or Flare	Groove
1G (F)	F
2G (H)	F, H
3G (V)	F, H, V
4G (OH)	F, H, OH

AWS D1.3, Table 4.4, Fillet or Arc Plug Test on Sheet

Position Tested	Position Qualified
Fillet or Arc plug	Fillet
1F (F)	F
2F (H)	F, H
3F (V)	F, H, V
4F (OH)	F, H, OH

AWS D1.3, Table 4.4, Arc Seam or Arc Spot Test on Sheet

Position Tested	Position Qualified
1F (F)	F (Arc seam or Arc spot)
2F (H)	H (Arc seam only)

(See AWS D1.3, Table 4.4 for Test Figures and Welded Joint Qualified)

Aws D1 1 Wpqr Guides

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Table of Contents Aws D1 1 Wpqr Guides

1. Understanding the eBook Aws D1 1 Wpqr Guides
 - The Rise of Digital Reading Aws D1 1 Wpqr Guides
 - Advantages of eBooks Over Traditional Books
2. Identifying Aws D1 1 Wpqr Guides
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Aws D1 1 Wpqr Guides
 - User-Friendly Interface
4. Exploring eBook Recommendations from Aws D1 1 Wpqr Guides
 - Personalized Recommendations
 - Aws D1 1 Wpqr Guides User Reviews and Ratings
 - Aws D1 1 Wpqr Guides and Bestseller Lists
5. Accessing Aws D1 1 Wpqr Guides Free and Paid eBooks
 - Aws D1 1 Wpqr Guides Public Domain eBooks
 - Aws D1 1 Wpqr Guides eBook Subscription Services
 - Aws D1 1 Wpqr Guides Budget-Friendly Options

6. Navigating Aws D1 1 Wpqr Guides eBook Formats
 - ePub, PDF, MOBI, and More
 - Aws D1 1 Wpqr Guides Compatibility with Devices
 - Aws D1 1 Wpqr Guides Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Aws D1 1 Wpqr Guides
 - Highlighting and Note-Taking Aws D1 1 Wpqr Guides
 - Interactive Elements Aws D1 1 Wpqr Guides
8. Staying Engaged with Aws D1 1 Wpqr Guides
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Aws D1 1 Wpqr Guides
9. Balancing eBooks and Physical Books Aws D1 1 Wpqr Guides
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Aws D1 1 Wpqr Guides
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Aws D1 1 Wpqr Guides
 - Setting Reading Goals Aws D1 1 Wpqr Guides
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Aws D1 1 Wpqr Guides
 - Fact-Checking eBook Content of Aws D1 1 Wpqr Guides
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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