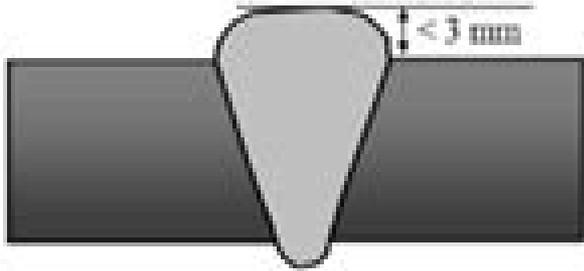
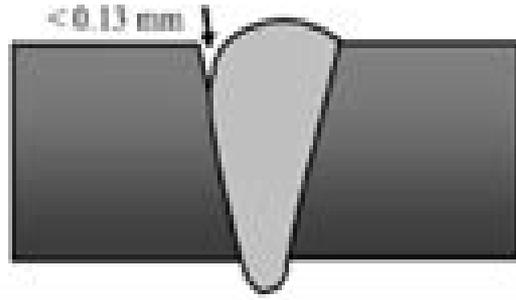
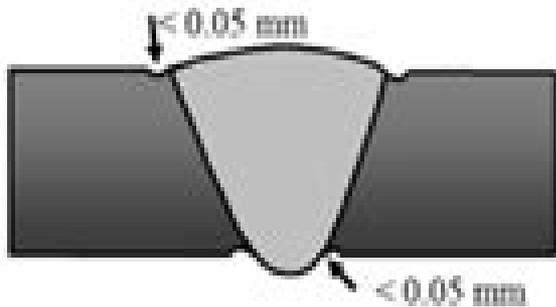


Acceptance criteria as per AWS D17.1	Illustration	Sample 4	Sample 9
No major crack shall be formed	-	No crack	No crack
Weld height shall not exceed 3 mm	 <p>A cross-sectional diagram of a weld joint. A grey, teardrop-shaped weld is centered on a dark grey base metal. A vertical dimension line on the right side of the weld indicates its height, labeled as <math>< 3 \text{ mm}</math>.</p>	0.19 mm	0.1 mm
Maximum face or root under fill: 0.13 mm	 <p>A cross-sectional diagram of a weld joint. A grey, teardrop-shaped weld is centered on a dark grey base metal. A vertical dimension line on the left side of the weld indicates the depth of the underfill at the root, labeled as <math>< 0.13 \text{ mm}</math>.</p>	None	None
Maximum size of undercut: 0.05 mm	 <p>A cross-sectional diagram of a weld joint. A grey, teardrop-shaped weld is centered on a dark grey base metal. Two vertical dimension lines indicate the depth of undercuts at the toe of the weld. The top-left dimension is labeled <math>< 0.05 \text{ mm}</math> and the bottom-right dimension is labeled <math>< 0.05 \text{ mm}</math>.</p>	None	None
Maximum mismatch between joint: 0.85 mm	 <p>A cross-sectional diagram of a weld joint. A grey, teardrop-shaped weld is centered on a dark grey base metal. A vertical dimension line on the left side of the weld indicates the mismatch between the joint, labeled as <math>< 0.85 \text{ mm}</math>.</p>	0.12 mm	0.2 mm

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