

Nylon 66 +30% GF.

Compared with virgin PA66, this 30% glass fibre reinforced and heat stabilised nylon grade offers increased strength, stiffness, creep resistance and dimensional stability whilst retaining an excellent wear resistance. It allows higher maximum service temperatures.

Physical Properties (indicative values)

GENERAL PROPERTIES	Test Method	Units	Value
Density	ISO 1183	g/cm ³	1.15g
Water absorption			
- at saturation level at 23°C / 50% R.H.	ISO 62	%	1.7
- at saturation level at 23°C	ISO 62	%	2.2
MECHANICAL PROPERTIES			
Tensile stress at yield and break	ISO 527	N/mm ²	55
Elongation at break	ISO 527	%	-
Tensile modulus of elasticity	ISO 527	N/mm ²	2000
Compression test			
- 20 mm x 10 mm x 5 mm	ISO 604	N/mm ²	55
Charpy impact strength - Notched	ISO 179-1/1e0	KJ/m ²	5
Charpy impact strength - Unnotched	ISO 179-1/1e0	KJ/m ²	20
Ball indentation hardness	ISO 2009	N/mm ²	100
D Shore hardness D	ISO 2009	D	35
Coefficient of friction to steel ⁽¹⁾	ISO 8295	-	0.15
THERMAL PROPERTIES			
Melting temperature	ISO 3154	°C	250
Thermal conductivity at 23°C	ISO 22007-2	W/mK	0.2
Deformation temperature ⁽²⁾	ISO 75	°C	150
Coefficient of linear thermal expansion			
- average value between 20 and 80°C	ISO 11359	1/°C	10 x 10 ⁻⁵
Dry-wet dimensional service temperature in a			
- Continuously ⁽³⁾	-	°C	120
- Short periods ⁽⁴⁾	-	°C	150
Minimum service temperature ⁽⁵⁾	-	°C	-20
Flammability			
- Oxygen index	ISO 4589	%	-
- according to UL 94 (V0 risk class)	UL94	-	V0
ELECTRICAL PROPERTIES			
Dielectric loss factor	ISO 250	-	0.1
Dielectric strength	ISO 243	N/mm ²	25
Volume resistivity	ISO 63	Ohm cm	10 ¹¹
Discharge factor for 2 at 1 MHz	ISO 250	-	0.01

Legend

- figures relate to specimens conditioned at 23°C and 50 RH. Figures between brackets relate to dry specimens. Figures for materials marked with * may change according to their moisture content.

- figures refer to un-coloured samples either injection moulded or machined in the easiest way. Tests made on samples of different sizes give slightly different results.

⁽¹⁾ Test on ground steel dry specimen load 0.05 N/mm² speed 10.0 m/s

⁽²⁾ Deformation at temperature ... HDT at 3.0 N/mm²

⁽³⁾ Operating temperature continuously 1000h. From 23°C upwards, the material's features change in a non-uniform and disproportionate way. The quoted limits are indicative and based on a tensile stress of 50% of the value at 23°C.

⁽⁴⁾ Operating temperature short period (no load).

⁽⁵⁾ The mechanical features decrease with a reduction in temperature and are also influenced by other factors (moisture, etc.). The quoted values do not take into consideration impact conditions or heavy loads.

This table is mainly to be used for comparison purposes. It's a valuable tool to help in the choice of material. The data listed here falls within the normal range of product properties. However, they aren't guaranteed and shouldn't be used to establish material specification limits nor used alone as the basis of design.

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J Elliott



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