

| ASTM 234 Grade and Marking Symbol | (ASTM A234 steel pipe fittings) Chemical Composition, % |           |       |       |           |           |           |
|-----------------------------------|---|-----------|-------|-------|-----------|-----------|-----------|
|                                   | C   | Mn        | P     | S     | Si        | Cr        | Mo        |
| WPB                               | 0.30 max  | 0.29-1.06 | 0.05  | 0.058 | 0.10 min  | 0.40 max  | 0.15 max  |
| WPC                               | 0.35 max  | 0.29-1.06 | 0.05  | 0.058 | 0.10 min  | 0.40 max  | 0.15 max  |
| WP1                               | 0.28 max  | 0.30-0.90 | 0.045 | 0.045 | 0.10-0.50 | ...       | 0.44-0.65 |
| WP12 CL1, WP12 CL2                | 0.05-0.20   | 0.30-0.80 | 0.045 | 0.045 | 0.60 max  | 0.80-1.25 | 0.44-0.65 |
| WP11 CL1                          | 0.05-0.15   | 0.30-0.60 | 0.03  | 0.03  | 0.50-1.00 | 1.00-1.50 | 0.44-0.65 |
| WP11 CL2, WP11 CL3                | 0.05-0.20   | 0.30-0.80 | 0.04  | 0.04  | 0.50-1.00 | 1.00-1.50 | 0.44-0.65 |
| WP22 CL1, WP22 CL3                | 0.05-0.15   | 0.30-0.60 | 0.04  | 0.04  | 0.50 max  | 1.90-2.60 | 0.87-1.13 |
| WP5 CL1, WP5 CL3                  | 0.15 max  | 0.30-0.60 | 0.04  | 0.03  | 0.50 max  | 4.0-6.0   | 0.44-0.65 |
| WP9 CL1, WP9 CL3                  | 0.15 max  | 0.30-0.60 | 0.03  | 0.03  | 1.00 max  | 8.0-10.0  | 0.90-1.10 |
| WPR                               | 0.20 max  | 0.40-1.06 | 0.045 | 0.05  | ...       | ...       | ...       |
| WP91                              | 0.08-0.12   | 0.30-0.60 | 0.02  | 0.01  | 0.20-0.50 | 8.0-9.5   | 0.85-1.05 |
| WP911                             | 0.09-0.13   | 0.30-0.60 | 0.02  | 0.01  | 0.10-0.50 | 8.5-9.5   | 0.90-1.10 |

# Astm A234 Equivalent Material

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