

# Mathematical Modeling of Plastics Injection Mould

Awwad A. Sagdeh  
Student

Department of Mechanical Engineering  
WCOEM, Nagpur, India

Vidyaadhar P. Kabirsagar  
Assistant Professor

Department of Mechanical Engineering  
WCOEM, Nagpur, India

## Abstract

Injection moulding calculation is most important for the mould designing, according to the plastic Injection moulding machine specification. It is required to determine number of cavities in mould during Injection mould designing. There are basically three methods we are used to determine the number of cavities. These methods are depending upon Shot Capacity, Clamping Force of machine and plasticising rate of polymer which is used for a product. With the help of these calculations we designed a proper balanced mould and maximum utilize the machine.

**Keywords:** Shot Capacity, clamping force, plasticising rate

## I. INTRODUCTION

Injection moulding machine is use to manufacturing the plastic product such as: Bowl, Plate, Mug, spoon, bottle cap, etc. For manufacturing a product, it is essential to make a mould /Die for that Product. The product and Die is Designed with the help of CAD software (Crea2.0). After analysing the product, the most significant part is mathematical modelling of mould. In mathematical modelling we determine the number of cavities in the mould.

There are three methods we have used:

- 1) Shot Capacity
- 2) Plasticising Capacity
- 3) Clamping force

According to following calculation we have decided the number of cavities, shape and size of mould.

## II. OBSERVATION

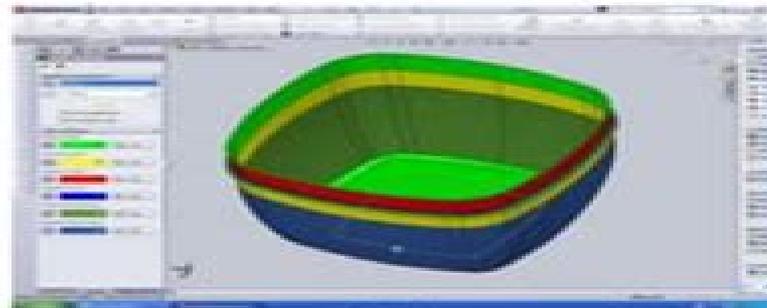


Fig. 1:

Table – 1

Sr.No	Properties	Values
1	Mass of component	30gm
2	Shot capacity of machine	90gm
3	Projected area of Component	4000mm <sup>2</sup>
4	Material	PS-C
5	Shrinkage	0.4-0.5%
6	Density	1.03
7	Machine	Servo 1.20

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**Tao Wei**



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web tip 1 laat de negatieve emoties zakken ik twijfelde erg of ik deze tip wilde geven iedereen geeft hem namelijk maar de

tip is zo belangrijk dat je ex terug arsenaal echt niet zonder kan op het moment van de relatiebreuk zijn er vaak negatieve spanningen en stress

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web sep 27 2018 denk je erover om weer een relatie met je ex te beginnen hieronder een aantal vragen die je jezelf kunt stellen en bespreken met je ex voor je weer een relatie met hem of haar instapt

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web denk goed na over wat jij gedaan hebt dat bijdroeg aan het mislukken van de relatie en begin met een schone lei door je excuses aan te bieden aan je ex neem de volledige verantwoording voor wat je verkeerd hebt gedaan zonder je ex ergens de schuld van te geven smoesjes te verzinnen of een excuus terug te verwachten of vergeving

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web stop met het proberen terug te krijgen van je ex als de relatie ongezond was of als je werd mishandeld het voelt misschien tijdelijk eenzaam of zelfs saai zonder die stormachtige relatie maar probeer dat gevoel uit te zitten in plaats van weer terug naar je ex te willen

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web de problemen zullen in de eerste fase van jullie hereniging niet voelbaar zijn maar zeker wel weer naar boven komen naar gelang de tweede relatie duurt er is maar weinig kans dat de relatie perfect zal zijn helaas maar waar veel mensen die weer terug bij elkaar komen gaan meestal weer uit elkaar en zullen diezelfde pijn weer moeten doorstaan

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web nov 29 2018 als je overweegt om de relatie met je ex terug een kans te geven dan is het verstandig om allebei terug naar de basis te gaan die basis begint met een goed en opbouwend gesprek uit dat gesprek ga je een dialoog aan met elkaar om te polsen of de relatie wel of geen slaagkansen heeft

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web nov 23 2022 1 geef je ex tijd en ruimte blijf uit de buurt en laat hem of haar met rust bel niet ga niet langs hoe moeilijk

dat ook is als jullie ver uit elkaars buurt zijn kunnen jullie beide voelen hoe het is om apart te leven en voelen hoeveel de ander jou ook mist en dan maar hopen dat dat het geval is

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web may 17 2021 dus je wil weten hoe je je ex terug kan winnen je hebt relaties gehad waarvan je wist dat de andere persoon niet goed voor je was maar eens in de zoveel tijd komt het ook weleens voor dat je bij iemand weggaat en dat je erachter komt dat je een grote fout hebt gemaakt

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web methode 1 denk na over de relatie 1 geef jezelf wat ruimte als je altijd maar in de buurt van je voormalige vlam bent kun je niet goed afstand nemen om te bekijken wat er nu eigenlijk fout ging hoewel je hem niet hoeft te negeren moet je hem niet bellen spreken en zelfs geen contact hebben via facebook

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web the i 2 c master is byte oriented and interrupt based the number of interrupts generated is kept at a minimum by automatic handling of most incidents the software driver complexity and code size are reduced by auto triggering of operations and a special smart mode which can be enabled by the smart mode enable bit in the control b register

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web control of the i 2 c bus may be taken when the p bit is set or the bus is idle in firmware controlled master mode user code conducts all i 2 c bus operations based on start and stop bit condition detection start and stop condition detection is

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web lbidirectional i2c stands for inter integrated circuit communications i2c is implemented in the picmicro by a hardware module called the master synchronous serial port known as the mssp module

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web c bus is a two wire serial bus with multiple possible masters and multiple possible slaves connected to each other through two wires the two wires consists of a clock line scl and a data line sda with both lines being bi directional

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web jun 23 2016 [key features of the i<sup>2</sup>c module include the following independent master and slave logic multi master support which prevents message losses in arbitration detects 7 bit and 10 bit device addresses with configurable address masking in slave mode detects general call addresses as defined in the i<sup>2</sup>c protocol automatic sclx clock](#)

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web the i<sup>2</sup>c bus is a multi master serial data communication bus microcontrollers communicate in a master slave environment where the master devices initiate the communication and the devices are selected through addressing i<sup>2</sup>c operates with one or more master devices and one or more slave devices

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