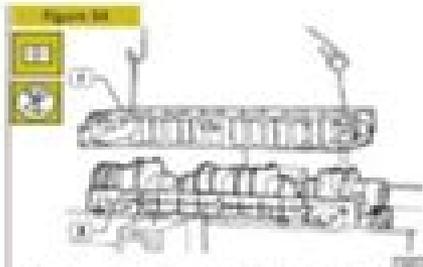
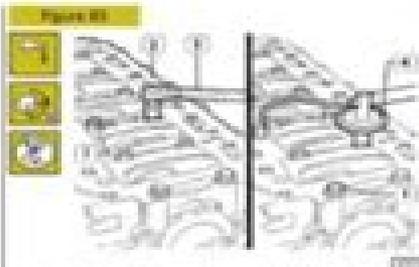


Iveco Trakker 2007+ Workshop Manual



Place a piece of oil-soaked wire on the journal of the crankshaft (1), cover to the longitudinal axis, until the lower shoulder (2) is fully and uniformly coated.



Lubricate both sides (1) of the UT50M oil and tighten them to torque weight to 140 Nm (104 ft-lb), then with 60° angle closing, following the diagram in Figure 12.

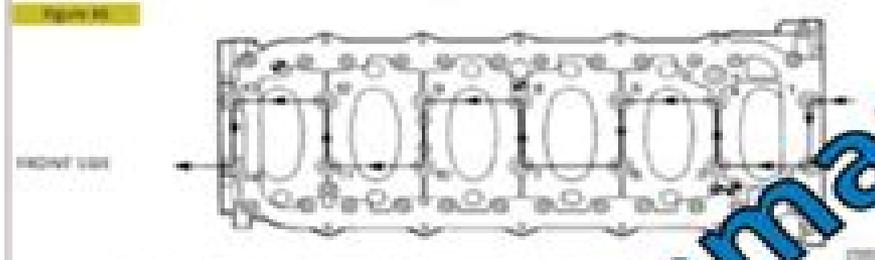


Diagram showing the tightening order of the main bearings for the lower crankshaft.



Remove the main bearings (1). The clearance between the bearing and the journal is obtained by comparing the bearing diameter (2) with the maximum diameter of the journal (3) and the oil film thickness (4) on the journal (5) (see Figure 14). If the clearance is less than 0.15 mm (0.006 in), the bearing is damaged and should be replaced. If the clearance is greater than 0.15 mm (0.006 in), the bearing is damaged and should be replaced. If the clearance is between 0.15 mm (0.006 in) and 0.25 mm (0.010 in), the bearing is damaged and should be replaced.



Feel that is checked by using a feeler feel gauge (1) or micrometer (2) as shown in the Figure 14. If the clearance is higher than specified, replace the new shaft-hull bearing and repeat the check.



Apply the feeler gauge (1) to the main bearings (2) and adjust the torque to the specified value.



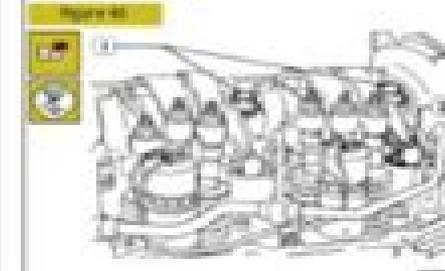
Apply extension W54005 (1) and pull out the wear gauge (2).



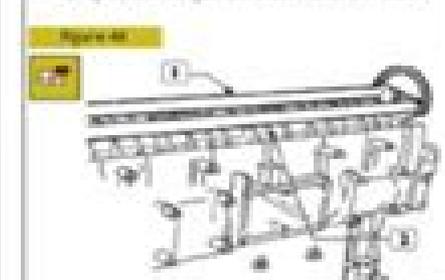
Align the crank (1) and take down the gear housing (2).



Remove power take-off control gear (1), if any. Remove screws (2) and dismount double gear (3). Remove bearing cover and dismount associated nut (4) dismount at point 14.



Remove the check spring (1) of the exhaust brake lever. Align the firing screws (2) of rotor and shaft.



Apply nut W54005 (1) to the rocker holder shaft (2) and remove the shaft (3) from the cylinder head.

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