

# Boiler Drum Level Transmitter Calibration

## KEY POINTS

- Fluctuating water level or changing rate of water inflow and steam outflow can cause measurement errors.
- Thermodynamics of pressure and temperature, geometry of the steam drum, and equation of continuity define transmitter calibration.
- Check the zero elevation and span against transmitter specifications to ensure selected transmitter can be calibrated to required values.



## APPLICATION OVERVIEW

Steam Drum Level is both a critical and difficult measurement to make. Control of the water level in the drum must be precise. A water level that is too high can result in water carryover into the steam piping. A level that is too low can expose the generating tubes (down comers), preventing the water in the drum from cooling the furnace tubes, possibly damaging them.

Several factors make this measurement difficult to obtain. The steam drum itself may not be perfectly level, and even at steady state conditions, considerable turbulence in the drum can cause the level to fluctuate. In addition, a changing rate of water inflow and steam outflow adds to the potential for measurement error.

Measurement of boiler steam drum level using a differential pressure transmitter must take into account certain physical properties of the fluid.

- The Steam drum contains a two-phase mixture of water and steam at saturation conditions.
- The densities of water and steam vary with saturation temperature or pressure.
- The density of saturated steam above water must be considered, as well as the density of saturated water in the drum.

This technical note offers a method for calibrating transmitters that takes into account these factors.

## PROCESS

Figure 1 shows a simplified sketch of the process. Note that level, as we define it, is measured in units of length—in this case, inches. Differential pressure, on the other hand, is measured in inches of water column differential pressure. The two are sometimes confused, but do not refer to the same thing.

A column of water one inch high under one set of operating conditions does not exert the same hydrostatic head pressure as a column of water of the same height under another set of conditions. The objective is to measure differential pressure and “read” it as a unit of length.

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# Boiler Drum Level Transmitter Calibration Technical Note

**Christian Drosten**



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## **Table of Contents Boiler Drum Level Transmitter Calibration Technical Note**

1. Understanding the eBook Boiler Drum Level Transmitter Calibration Technical Note
  - The Rise of Digital Reading Boiler Drum Level Transmitter Calibration Technical Note
  - Advantages of eBooks Over Traditional Books
2. Identifying Boiler Drum Level Transmitter Calibration Technical Note
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Boiler Drum Level Transmitter Calibration Technical Note
  - User-Friendly Interface
4. Exploring eBook Recommendations from Boiler Drum Level Transmitter Calibration Technical Note
  - Personalized Recommendations
  - Boiler Drum Level Transmitter Calibration Technical Note User Reviews and Ratings
  - Boiler Drum Level Transmitter Calibration Technical Note and Bestseller Lists
5. Accessing Boiler Drum Level Transmitter Calibration Technical Note Free and Paid eBooks
  - Boiler Drum Level Transmitter Calibration Technical Note Public Domain eBooks
  - Boiler Drum Level Transmitter Calibration Technical Note eBook Subscription Services
  - Boiler Drum Level Transmitter Calibration Technical Note Budget-Friendly Options

6. Navigating Boiler Drum Level Transmitter Calibration Technical Note eBook Formats
  - ePub, PDF, MOBI, and More
  - Boiler Drum Level Transmitter Calibration Technical Note Compatibility with Devices
  - Boiler Drum Level Transmitter Calibration Technical Note Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Boiler Drum Level Transmitter Calibration Technical Note
  - Highlighting and Note-Taking Boiler Drum Level Transmitter Calibration Technical Note
  - Interactive Elements Boiler Drum Level Transmitter Calibration Technical Note
8. Staying Engaged with Boiler Drum Level Transmitter Calibration Technical Note
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Boiler Drum Level Transmitter Calibration Technical Note
9. Balancing eBooks and Physical Books Boiler Drum Level Transmitter Calibration Technical Note
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Boiler Drum Level Transmitter Calibration Technical Note
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Boiler Drum Level Transmitter Calibration Technical Note
  - Setting Reading Goals Boiler Drum Level Transmitter Calibration Technical Note
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Boiler Drum Level Transmitter Calibration Technical Note
  - Fact-Checking eBook Content of Boiler Drum Level Transmitter Calibration Technical Note
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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